

Your life. Your door.

LEBO ^{150 YEARS 1871-2021} doors®

CATALOGUE 2021 2022



SPECIALISED
TRADE ADVISES!

Quality „made in Germany“ - since 1871



Our core competence: perfectly processed white lacquer door sets
Copenhagen 32, White Lacquer 9010, single leaf, Frame RP 17, Hinges V4426 WF

Lebo

Your partner in doors

Impressive variety

LEBO doors are as individual as you are! They complement harmoniously your lifestyle and fulfil your dreams about housing! This is why LEBO doors are available in such a variety of designs. They are setting tomorrow's lifestyle trends and provide a delightful ambience in your home so you can really enjoy your living! Whether your lifestyle is individual, experimental, classic or simple: Discover the great variety of LEBO now!

For every style and every budget

You renovate an old building, modernise your home or you make your personal living dream come true in a new building? LEBO has the right offer for every style and almost every budget... not only in terms of the variety of our door designs and finishes, but also in the selection of possible accessories and additional features. Open to pleasure!

Sustainable and healthy

Like no other building material, wood provides the direct feel of nature! This is probably why we love to live surrounded by wood. Measures adopted to protect and maintain the unique resource of our woodlands are therefore becoming increasingly important. Because we take this responsibility very seriously, a gentle and sustainable way of dealing with wood and wooden materials is firmly built into our principles for working. Beside to the variety of our range, LEBO attaches special importance to the use of environmentally friendly materials.

Experience since 1871

Since 1871 we „build“ doors. Since our foundation over 150 years ago things have changed a lot, but our enthusiasm for high-quality door craft and first-class service has remained until today. And it does not just grow with every day, but with every door that leaves our factory. For ensuring highest precision in the serial production, modern technology is indispensable, however machines cannot replace our craft. At many doors we once again put our hands in order to perfect the result.

Not cheaper, but better

On average you live 15 to 20 years with your doors. It pays to invest in quality and timeless design. LEBO doors offer lasting value: individual options for the design, harmoniously matching equipment and above all high quality, guaranteed by the use of only high-quality raw materials, highest precision in the processing and strict quality controls before, during and after the manufacturing.

Familiar

LEBO supplies the specialist trade expertly and reliably with innovative door systems. These long-standing relationships are based on mutual trust and respect. At the LEBO specialist trade you will therefore always benefit from expert advice and professional service. Being so close to the trade, we get to know your opinion and can therefore improve our range accordingly. We live this teamwork in more than 40 countries worldwide with our local partners – please check our website for a LEBO specialist close to you!



Saving paper is easily done by using the digital version of this catalog: You can also browse this catalog on our website or discover other helpful information in our LEBO online world.



Smooth door set, Lebolit PREMIUM Nordic Cross Oak, single leaf, RR frame, hinges V4426 WF

Just 5 steps to your dream door

1

Find your own type of style!

It is not always easy to know what you really want. In our style worlds we show you several different styles of living. Browse through them and find the one that is right for you! Whether it is classic, modern, timeless or country style - find the right one for you!

2

Choose your own design for your door

You have chosen your design but how should your door look? Choose the right look for our dream door from our range. Reestrained or striking, playful or classical. Or would you prefer one with a light opening or made entirely of glass? We live this teamwork in more than 40 countries worldwide with our local partners - please check our website for a LEBO specialist close to you!

3

Choose your surface

See, feel, wonder - in the exhibitions of our LEBO partners worldwide there is a large selection of products to experience with all senses. Feel the difference between durable CPL, high quality painted surfaces or real wood.

4

Let your specialist dealer advise you on site.

Professionals from the skilled trades advise you for LEBO locally. From the first sketch to the planning and the site measuring up to the finished installation, our LEBO dealers are at your side! On request, they also guarantee the professional and perfect installation of your new LEBO doors. With our LEBO professionals, the new construction or renovation is completely reliable and creates a beautiful result.

5

Enjoy and look after your door.

It is all finished. Your door has been installed, thoroughly cleaned and everything is the way you want it to be. You can enjoy seeing and using each day afresh. To keep it that way you have to care for it properly. We have all necessary information for you to do this on our website and YouTube-Channel. Enjoy your door!



Care tips for a long
door life

Our Catalogue

Quick and easy to understand

In our catalog, we refer you with small pictures on special product or surface properties. In addition we give you some furnishing tips or recommend suitable accessories for your new LEBO doors. The LEBO catalog also offers **additional digital information and features** with integrated QR codes. Let yourself be surprised and inspired!



Scan the integrated QR codes with your smartphone or tablet camera and get even more information!
If you have an older device, download a free QR code reader from the Apple App Store or Google Play Store and scan via app.

Special features of our product surfaces



Especially attractive appearance



Heat-resistant



Stain-resistant



Light-resistant



Virtually solvent-proof



Scratch & abrasion-resistant



Real wood veneer



PRIME multi-coat lacquering

Optional extras



Cross optic



Custom milled



strips



Light opening



Trellis frame



Full glass door



Sliding-door

Features of the functional doors



Fire protection



Smoke protection



Burglar-resistant



Sound proofing



Climatical stress



Damp-room protection



Mechanical stress



Finger protection

Notes on the catalogue: We expressly reserve the right to make technical changes to our products described here in the light of technical developments and accept no liability for any mistakes contained in the text, picture materials or descriptions of products. The use of this catalogue for any other purposes than those of the Company and the use of pictures or texts, even in extract form, is permissible only with the express prior written permission of the copyright owner. Deviations from the colours shown are caused by printing technology requirements and are unavoidable.

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Cottage 31, White Lacquer 9010, double-leaf, Frame RE, Hinges V4426 WF Soft

LEBO doors

Made for your life

Create your home design the way you want it and in your own style. LEBO doors help you to create the home of your dreams! Versatile, style-conscious and individual. Ideally suited to the way you live!

Whether you love a playful country house look or prefer classical style with some breaks. Whether you want a natural look with wood or to live in a more Puristic style. Discover within the different style worlds in our catalogue the right doors for your way of living!



Roots

Living with natural materials

Nothing in life is perfect. Restrained colours, rugged elegance and a natural ambience. Wood as the central element of furniture. Authentic and conscious of its own roots.

Do you love living in a natural way? Then take a look at our doors in the authentic Roots style!







Pure

Living in the
here and now

Contemporary living with clear lines.
Reduced to the most essential.
Puristic and straight-lined ambience
with interesting colour accents.
High demands on living designs
and materials.

Do you like to live in a contemporary style? Then you need your doors in a modern and pure style!







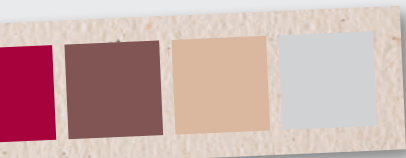
Vintage

Living in a country house style

A tranquil and harmonious ambience. Bright, cheerful colours. Accessories made with attention to detail and thoughtfully combined elements. Collected, used and new. Creatively installed with individual charm.

Is this playful country house style your dream design? Then make it come true with our vintage-style doors!







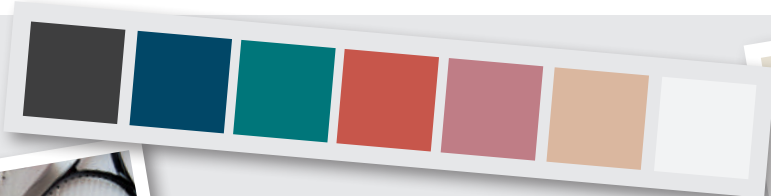
Timeless

Living in a
contemporary
classic design

A combination of modern and traditional elements. Calm, neutral colours. Classic designs which never go out of fashion! Exciting accents and breaks in style. The ambience exudes peace and tranquility!

Is your style of living so equally timeless? You will love our timeless-style doors!





Your door. Your colour.

The lacquer collection



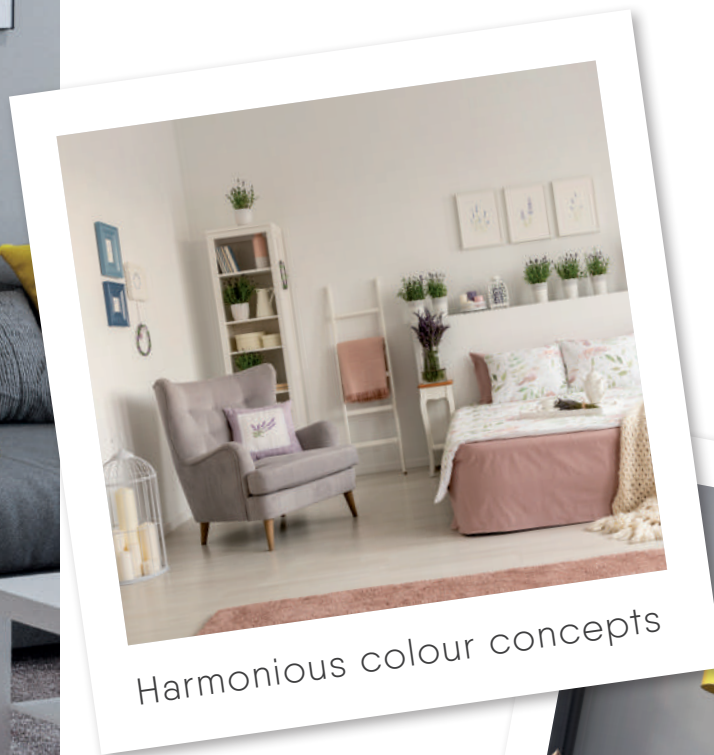
Smooth door, lacquered as per RAL 7016 grey anthracite, single leaf, full-flush door set

Lacquer collection

Real design classics

The lacquered doors from LEBO bring restrained elegance into your living room. Their timeless designs harmonise equally well with modern and classic furnishing styles.

With their easy-care surfaces and varied light openings, you can use our products to create personalised rooms in your own style! Thanks to the wide range of designs, impressive handles and fittings you can fulfil all your wishes about the way you want to live at home!



Harmonious colour concepts



Make your rooms inviting places with pleasant colours and the right decorations! The lacquered doors from LEBO are perfect for this!



Or place accents in your own personal style!



or accents

White & coloured lacquer doors

In addition to the design and the „technical features“, a flawless paintwork is the most important aspect when buying new doors.

This should be robust and abrasion-resistant, environmentally friendly and odorless and at the same time correspond to the preference of the owner.

Namely, **the colour is optimally matched to the current trend colours for window frames, sockets and light switches.**

Depending on the door model, the structure of our paintwork is different and sometimes quite complex.

Not only are different lacquers used, but also different technologies apply them, which combined make a door finish perfect.

Price differences at LEBO therefore not only result from the often detailed doors, but also from their high-quality workmanship.

And as this topic is very important in your price comparison and also is our passion, we would be happy to explain the details to you...

The basis for all doors (FX)

The so-called "primer" fulfills several tasks in the first step of lacquering. In addition to the increased resistance to environmental influences and impacts, the primer evens out minimal irregularities on the surface and prepares them for an even formation of the lacquer coat.

After the primer has been applied, the door is sanded. Sanding ensures even better absorption and adhesion of the lacquer layer on the substrate and a trouble-free coating process. Only after sanding does the door get its final colour from the lacquering process.



Roller-lacquering Process (W1)

In our roller-lacquering system, after the primer the top coat (hydro/water-based lacquer) is efficiently applied to the door leafs using rotating rollers.



Roller/Spray Lacquering Process (WS1)

In our roller/spray lacquering process, after the primer the top coat (hydro/water-based lacquer) is applied using different methods.

Rotating rollers efficiently apply the first layer of lacquer to the door leafs. This is followed by additional lacquer application using modern robots.



Spray-lacquering Process

In our spray-lacquering process, after priming the top coat (hydro/water-based lacquer) is applied exclusively using modern robots in the desired surface colour.

The paint is finely atomised and gets into the smallest pores. The result is a pleasantly smooth and gentle surface with a beautiful gloss level that is extremely hard-wearing and abrasion-resistant. Our quality and the according price differences result from the number of spraying runs on our modern machines.



Manual Lacquering (HX)

Effect lacquers such as „Mixture“ or lacquering as per RAL/NCS are by default applied manually at LEBO. Also more delicate models receive this high-quality manual finish.

In a separate spray booth, a 2-component lacquer with a perfectly matched mixing ratio of hardener and paint is applied over the entire surface of the door leaf using a spray gun.

The intermediate sanding is done by hand and ensures the perfect absorption and adhesion of the top coat. In addition to reducing overspray, the result is a visibly calm, flawless finish.

Lacquer & Colour shades as per RAL colour card

White Lacquer 9016 White Lacquer 9010

PURE

W1 S1 S2

Person icon, Door with lines, Door with window, Door with arrow, Flame, Smokestack



Lacquer as per RAL 7016

Lacquer as per RAL 7030

Lacquer as per RAL 7037

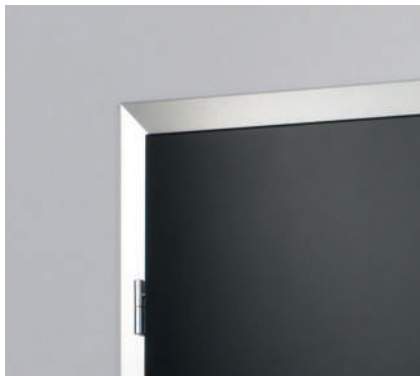
Lacquer as per RAL 7044

HX

Person icon, Door with lines, Door with window, Door with arrow, Flame, Smokestack

White & coloured lacquer doors

This fits! –
Find the right accessories!



Mixture Anthracite with Aluminium frame



Mixture Anthracite with Mixture frame



Glitter particles



Mixture Anthracite



Mixture Brown Grey



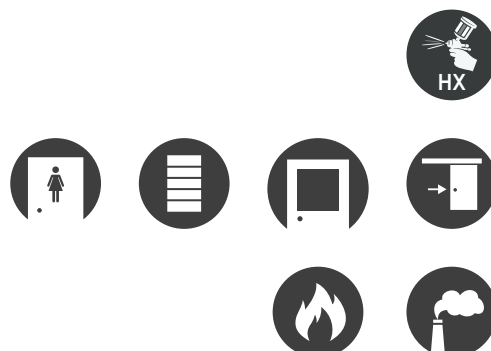
Mixture Olive Grey



Mixture Quartz Grey

Metal look

Your coloured lacquer door is given a particularly special and modern additional finish in the Mixture collection: small glitter particles give the surface a restrained iridescent sheen and metallic look, which perfectly reflects the modern lifestyle, both in combination with an aluminium frame as well as with a matching lacquered frame.





White & coloured lacquer doors



LA 16/40



LA Vario S



LA Vario M



LA Vario B



LA 16/20



LA L1 S

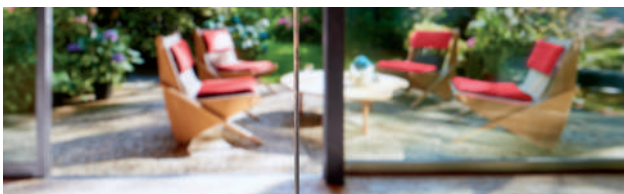


LA L1 M

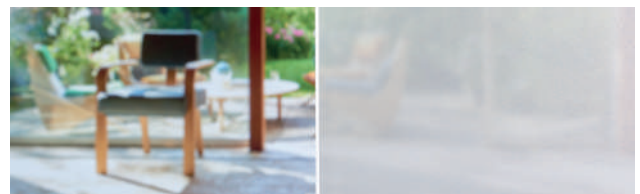


LA L1 B

Our recommended glass for this...



Clear glass



Satinato

Models with light openings



4 LA



4 LA S



4 LA M



4 LA B



LA top



3 LA

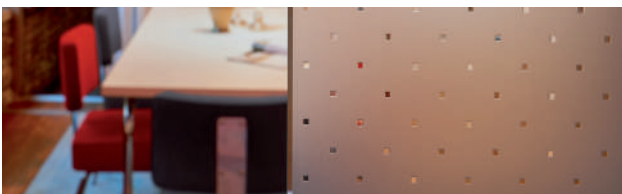


Detail Glazing bead Nr. 14

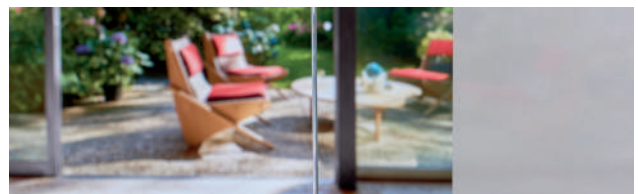


Detail Glazing bead Nr. 30

You can find more glass doors from page 136.



Pave



Positive borders clear / Negativ: borders matted

White & coloured lacquer doors

Made especially for you

Custom-tailored for you – this is the effect of the doors in the „custom-milled“ range. We can realise your personal wishes by providing individual milling on the surfaces and then applying several coats of lacquer in an elaborate spraying process.

Whether for storage, or for living rooms; names, logos and icons can be milled onto the door leaf. This provides a higher quality solution than the one offered by plates or self-adhesive labels.

A wide variety of possible use.

Custom-milled doors are ideally suited for use as “signposts.” There is now no need to use less attractive signs or stickers! Here are some suggestions:



Be creative and design a door yourself!

- Send us the motif you would like to use as a vectorised .dxf file.
- Please make sure you observe the copyright of any image file you send us. This means that you must not send pictures belonging to anyone else without the owner's express permission.
- Check the sketch which you receive from us and your door will go into production as soon as you have approved it.



Private



Treatment room



Wheelchair



Conference room



Hotel room numbers



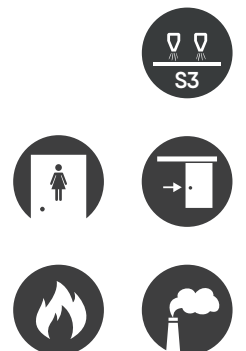
Toilet



WC Icon



WC



White Lacquer



Cottage 10



Cottage 20



Cottage 31



Cottage 40

This fits! –
Find the right accessories!



Put your door in the limelight: our RP09 frame



Hinges V 4426 WFZK golden



Handles from your retailer



Cottage 31, White Lacquer 9010, double-leaf, Frame RE, Hinges V4426 WF Soft



This classic design combines timeless elegance with a very attractive look. The Cottage series is distinguished by its combination of inlay framework battens and its millings. The multi-coated lacquering creates a really impressive surface quality.

Incidentally, a double-leaf door is not just a valuable eye-catcher but also provides an excellent solution for wall openings which are not of the normal size as the door leaves can be chosen in different sizes.

White Lacquer



Finesse 31, Lacquer as per RAL 7047, single leaf, Frame RR incl. V-groove, Hinges V4426 WF Soft

“Classic goes 21st century“

The lines are straight and yet tension is created through the interplay of light and shade on the milling profile.

The hand lacquering of the surfaces is really impressive. With our extensive range of models and light openings, we are always trying to leave no wish unfulfilled.





Finesse 10



Finesse 20



Finesse 22



Finesse 31



Finesse 32



Finesse 40



Finesse 41



Finesse 20 LA

The special thing about it is

that the two-stage profile of the divisions is taken up again in the glazing beads, thus creating a particularly noble and harmonious ensemble.



Love is hidden in the details.

White Lacquer



Copenhagen 10



Copenhagen 20



Copenhagen 32



Copenhagen 33



Copenhagen 40



Copenhagen 41



More light openings:



101 LA 201 LA 312 LA 321 LA 32 2 LA 32 3 LA 401 LA 40 2 LA 411 LA 41 3 LA



With flush-mount glazing beads

Harmonious: RP 17 frame



Copenhagen 31, White Lacquer 9010, single leaf, Frame RP 17, Hinges V4426 WF

Copenhagen series - life in the Nordic country house style

The Nordic style is characterised by light and natural colours, coupled with unpretentious design and clear shapes. This ambience fulfils your need for a light and pleasant mood. The Copenhagen series fits perfectly into this furnishing: the wide milling has clear lines, the plain design is nevertheless homely.

The particular **advantages:**

- ✓ Available in White Lacquer 9010, 9016, and RAL/NCS
- ✓ Particularly harmonious in combination with the RP17 frame
- ✓ Lush, multi-coat lacquering
- ✓ Discreet 25mm wide millings
- ✓ Attractive value for money offer for country house doors



White Lacquer



Classic 10



Classic 20



Classic 22



Classic 40



Classic 32, LA

Alle Varianten mit
Glas erhältlich.



This fits! – Find the right accessories!

The frame, with its squared jamb, squared 60 mm-wide architrave and a V-groove, has a high value lacquered finish, is easy to install and fits perfectly with your new Classic door.



This fits: the EE frame with V-groove



Classic 32, Lacquer as per RAL 240 8010, single leaf, Frame EE incl. V-groove, Hinges V4426 WF Soft

A simple design with clear lines and high quality workmanship make the Classic series stand out! In contrast to a door which consists of two or more parts, the subdivisions here are milled. This guarantees increased stability as well as preventing an uneven formation of joints.

The surface quality is guaranteed by applying several coats of lacquer with sanding between each coat. We have many models with light openings – so just select out of our glazing range to let additional light into your rooms.



White Lacquer

TIMELESS



Country style, relaxed and timeless

Both country in style and pleasant, while both elegant and timeless too, the Country series is, thanks to its many different models, extremely versatile and allows you many possible design variations. You can therefore realise your own particular vision with a large range of subdivisions and glass options to choose from. The lacquer is applied by hand with sanding between each coat and the particular depth of the milling creates a striking effect.





Country 10



Country 20



Country 31



Country 40



Country 41



Country 20 LA SPR (trellis frame)

With
flush-mount
glazing beads

Like more light?

The addition of a light opening does not just add value to the door, but the use of glass also allows more light into your rooms to really brighten up your home. The glazing beads are even flush in the doors of the Country series. You can find many of our different types of glass from page 136 onwards.

Trellis frames?

A trellis frame is a decorative element which above all can add "a certain something" to larger light openings.

White Lacquer

TIMELESS



The visual unity created by the door surface and the glazing beads provides a harmonious whole.



Chello 10



Chello 10 LA

More light openings:



40 2 LA 41 3 LA

With flush-mount glazing beads



Chello 20



Chello 31



Chello 40



Chello 41



Chello 20 LA



Chello 31 2 LA



Chello 40 1 LA



Chello 41 1 LA

Elegance and quality at an attractive price

The Chello series impresses with its classic design which is nevertheless timeless. Although this series is in the mid-price range, it has a superb appearance which exudes elegance and quality. This is achieved by applying several coats of lacquer and the milling creating a three-dimensional effect.



White Lacquer



Arto 10



Arto 20



Arto 31



Arto 40



Arto 41



More light openings:



10 LA 20 LA 31 2 LA 40 2 LA 41 3LA 40 1 LA 411 LA



With
flush-mount
glazing beads

Your glass options up from page 136.



Arto 31, White Lacquer 9010, single leaf, Frame RR, Hinges V4426 WF

Country house style for all

Whether you dream of living in a country cottage or in a town house villa, the Arto series brings your dreams a little closer to becoming a reality! Three coats of lacquer, fine milling and the use of a wide range of glazing does not mean that the price has to be out of reach!



White Lacquer

TIMELESS



Formelle 41, White Lacquer 9010, Frame RR, Hinges V4426 WF



Formelle 20

Our current
BEST
SELLER



Formelle 21



Formelle 40



Formelle 41

Alle Varianten mit
Glas erhältlich!



Classically modern

One of our most popular series demonstrates that classic design never goes out of fashion! The high-quality materials such as full chipboard as door core and extensive workmanship required for this series are rounded off with a multi-coat spray lacquer to produce the best possible surface quality!

Formelle 40, 2 LA



Formelle 41, 1 LA



Formelle 41, 1 LA SPR (trellis frame, squares in the corners)



Formelle 41, 1 LA SPR (trellis frames, 6 fields)



Formelle 41, 3 LA

White Lacquer



Linje 5



Linje 5, LO hinge side



Linje 6



Linje 6, LO large



Linje 1, White lacquer 9010, single leaf, Frame RR, Hinges V4426 WF





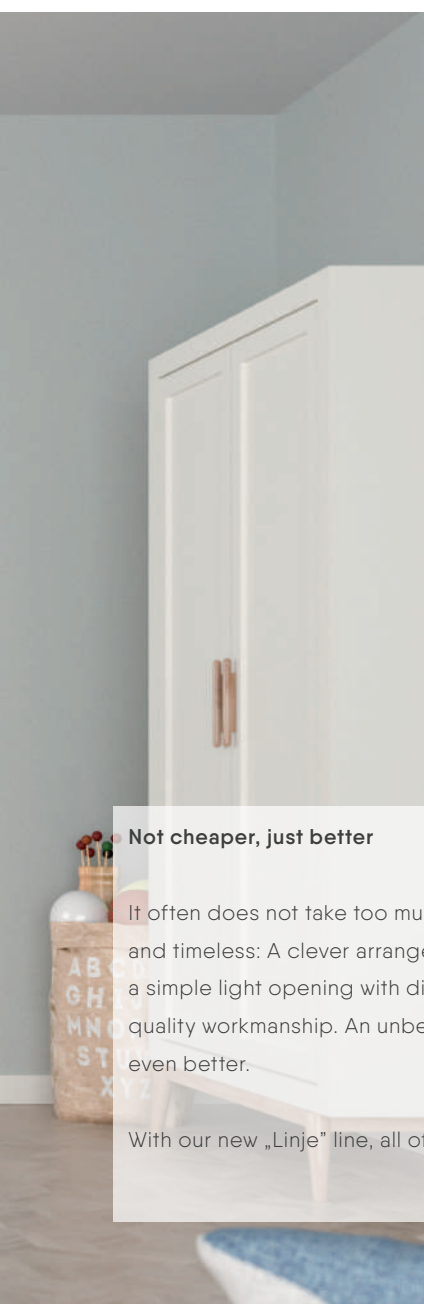
Linje 18



Linje 18, LO lock side



Linje 18, LO centered



Linje 23



Linje 23, 1 LA



Linje 23, 3 LA

Not cheaper, just better

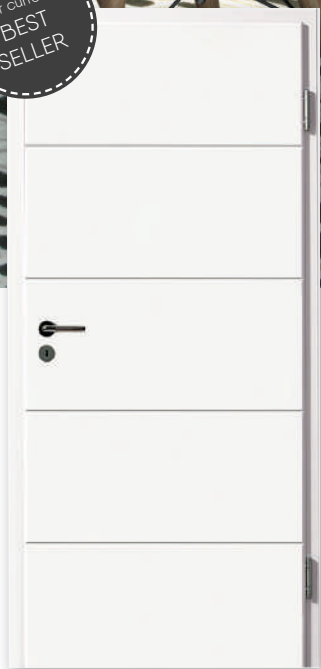
It often does not take too much for doors to look modern and timeless: A clever arrangement of surfaces and millings, a simple light opening with discreet glazing beads and high-quality workmanship. An unbeatable price makes all of this even better.

With our new „Linje” line, all of this is possible!

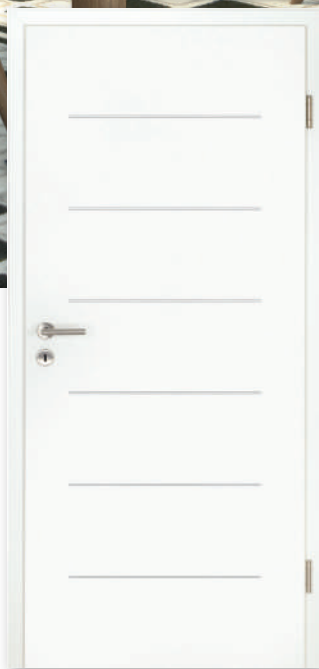
Outer values:

- ✓ 5 milled versions without light opening
- ✓ 25 versions with light openings and discreet glazing beads
- ✓ Available as a full-flush or a flush-optic door set to create an even more elegant design
- ✓ Particularly elegant in combination with Premium edge PK2, with a small radius, frame RE with 60mm architrave and a small radius and 3-parted hinges
- ✓ Outstanding lacquering in White 9010 or 9016 or as per RAL/NCS

White Lacquer



Luana 1



Luana 2



Luana 3



Luana 4



Perfect match!
The LUANA glass door from page 110!

Luana 1, White Lacquer 9010, without keyhole drilling, single leaf, Frame RE, Hinges V4426 WF



A successful design can be this simple: Simple elegance is achieved using surface milling and a particularly elaborate multi-coat lacquering process. The options for variants in this series allow your wishes to come true! Fire and Smoke protection on request.

White Lacquer



Luana 5



Luana 6



Luana 7



Luana 8



Luana 23



New model added to our top-selling series Luana

Just like the other door models of this series, Luana 23 is also available in 6 versions with light openings and glazing (see following page).

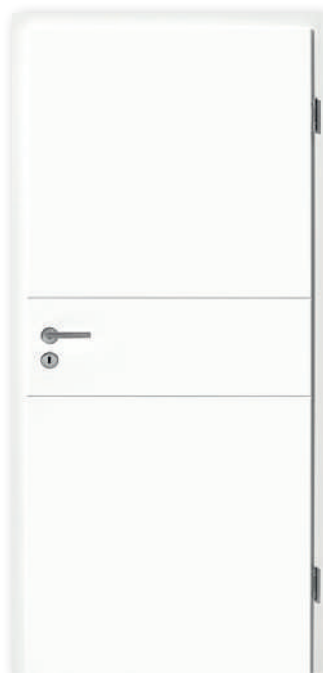
In line with the slogan "mix & match", all versions are also available as double-door sets or sliding doors!



Luana 9



Luana 10



Luana 18



Luana 20

Really special –
Really beautiful...



High quality milling and multi-coat lacquering



3-Part hinges included



Fantastic accessories (Metaopt)



Fantastic accessories (Metal)

Suitable variants
with light openings:



Vito

Lightline 1

Lightline 1

Lightline 2

Lightline 3

With the LUANA model, LEBO has developed a modular system for you. For example you can find LUANA 1 design for attractive wooden and glass doors. Other LUANA designs can be harmoniously combined with other wood-glass doors from the LEBO range. All offer the variable installation options of swing and sliding doors, as well as double-leaf elements.

White Lacquer

PURE

With
flush-mount
glazing beads

Luana 1, White Lacquer 9010, single leaf, LA hinge side with Glass Satinato, Frame RE, Hinges V4426 WF





Luana 1, LA hinge side



Luana 1, LA centre



Luana 1, LA lock side



Luana 1, LA large



Luana 1, 1 LA



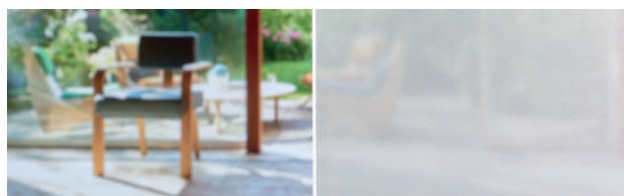
Luana 1, 3 LA



Luana 1, 5 LA

Light openings

The various models available with light openings simply invite you to play with glass and light! If you would like to allow a lot of light into your room, clear glass is the best option. If you wish to create a little privacy, however, satin glass is the right choice. You can find many of our different types of glass up from page 136.



Satinato

White Lacquer



Luana Metaopt 1, White Lacquer 9010, without keyhole drilling, single leaf, Frame RR, Hinges V4426 WF



Luana Metaopt & Metal



Luana Metaopt 4



Luana Metaopt 5



Luana Metaopt 6



Luana Metaopt 7



Luana Metaopt 8



Luana Metaopt 9



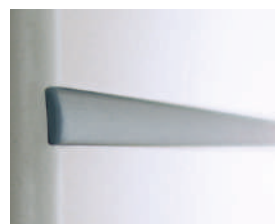
Luana Metaopt 10



Luana Metaopt 18

Accessoires

The "Luana Metaopt" design impresses with its metal coloured inlays and It can also be used in combination with our white lacquer surfaces to create a modern look. High quality, brushed pilaster strips in stainless-steel finish make your door a real highlight when you choose the "Luana Metal" door. You can find out more about Metal on page 74-75.

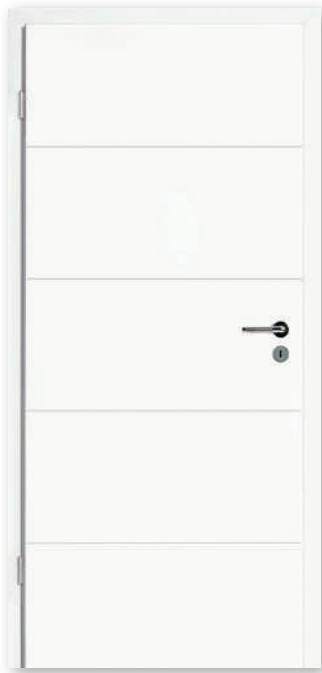


Metaopt



Metal

White Lacquer



Gap 1



Gap 4

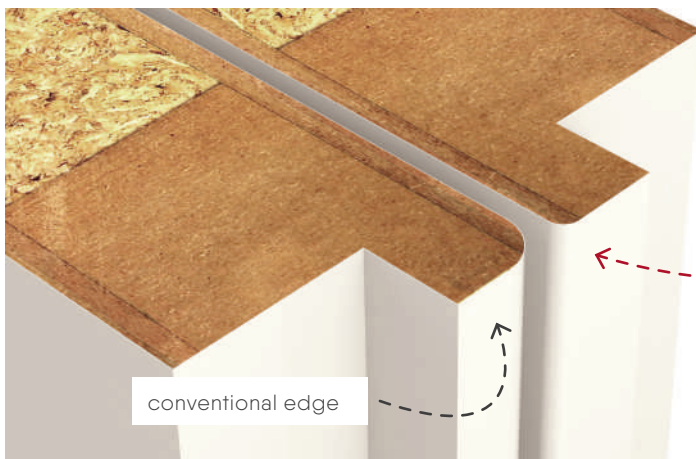


Gap 5



Gap 6

Really special –
Really beautiful...



Premium edge PK2

... and modern look our door leaves with our PK2 edge with small radius and RE frame.



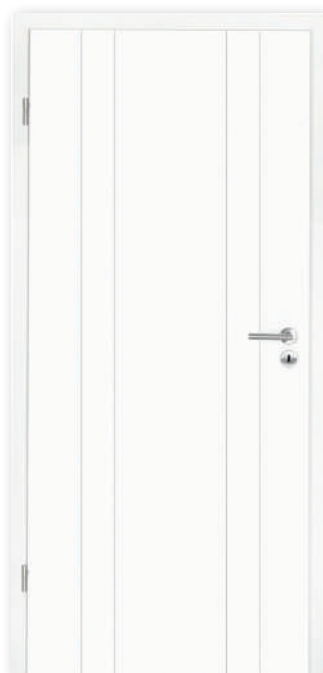
Gap 7



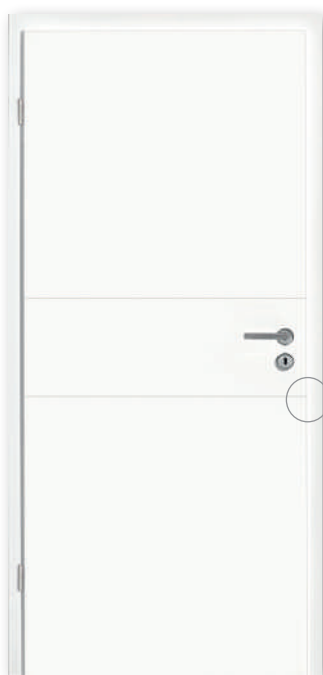
Gap 8



Gap 9



Gap 10



Gap 18



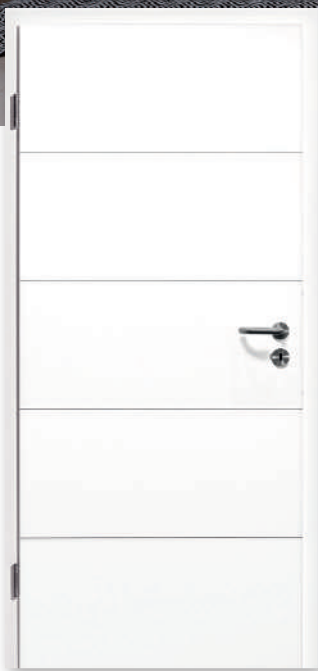
Really striking - that is the milling on the Gap door model.

Are you a practical person? Then you will love GAP!

If you are a lover of more puristic designs, the Gap series, due to its impressive combination of high quality workmanship and a restrained and clear visual appearance, is exactly the right choice for you. The V-groove milling is finished off with several coats of lacquer. Gap doors are also available on request with several different types of light openings.



White Lacquer



Light 1

Light 1



A contemporary and modern style at an excellent price-performance ratio. With our "Light" we make this possible for you! With high quality multi-layer lacquering and an 11mm-wide recess. You can also have different types of light openings on request. Design can be so beautiful and so affordable, too.

This fits! –
Find the right accessories!



This fits: Our RR frame



Nice upgrade: 3-parted hinges

With the inclusion of a low-noise latch or 3-parted hinges the visual appearance and the everyday practicality of the door can be upgraded - without a great deal of extra cost!
More accessoires from page 132.

Simple and beautiful - the main qualities of the "Light" door model.



White Lacquer



Lido



Lightline 1 LA centre



Lightline 1 LA hinge side



Lightline 1 LA lock side



Lightline 2



Lightline 3

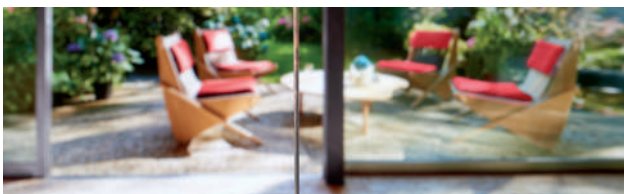


Lina 1

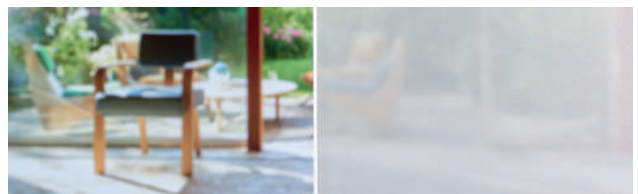


Vito

Our recommended glass for this...



Clear glass



Satinato

You can find more glass doors up from page 136.

Perfect match!
Our LUANA series
from page 48!



Storey-high door set with a fixed sidelight and Top light.
Door model: Lightline 1 LA (lock side), white lacquer. More sidelight elements are available up from page 128.

Lido, Lina



Lightline, Vito



If you want to let lots of light into your rooms or are looking for an alternative to full-glass doors, you are in the right place! The white lacquer surface provides plenty of scope for the addition of glass.

White Lacquer

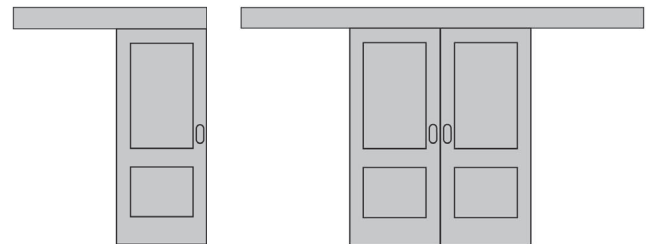
Creating more space and the maximum use of this space are becoming increasingly important for us. This is why sliding doors which either "disappear into the wall" or run along in front of it provide an obvious solution!

The use of sliding doors becomes even more attractive if you can find the right one to suit your personal taste from our wide range of models and styles. Of course sliding doors also simply invite the use of glass! Look at the examples of Luana on the right. Nice, isn't it?

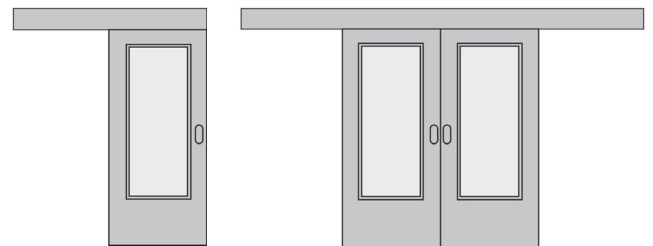
Sliding door running inside the wall, available with handle bar or shell handle, door model: Luana 1 white lacquer 9010.



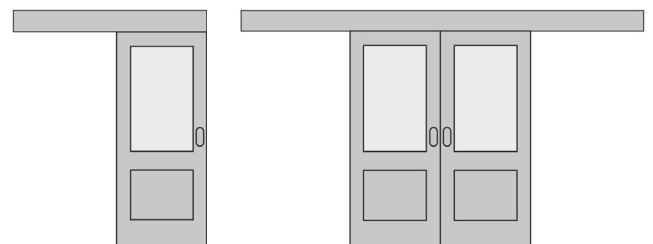
Single or double-leaf sliding doors.



These are available with light openings in different models and with various types of glass to suit your taste. You can find the different types of glass in this catalogue up from page 134.



Of course these can also be used for Style and Design doors, with or without light openings.



PURE



The wooden sliding-door system 2011 running in front of the wall, available with handle bar or shell handle (see page 132), door model: Luana 1 white lacquer 9010.

Choose the wood alternative!

Robust CPL doors



For natural styles of living ...



Thanks to our wide range of surface designs, our CPL doors go wonderfully well with modern or natural living rooms.



... or modern Looks



Completely according to your taste



Decorative CPL doors

Varied and hard-wearing

LEBOLIT (CPL) is a multi-layered laminate, made of decor papers which have been impregnated with melamine resin, artificial resin or protective lacquers. Its construction is comparable with that of laminate floors and kitchen worktop surfaces and it is therefore ideally suited to areas which undergo a lot of hard wear.

LEBOLIT doors from LEBO suit every style of living thanks to our great range of decors and colours. Discover it for yourself!



Smooth door set, Lebolit Nordic Oak, single leaf, Frame RR, Hinges V4426 WF

CPL doors

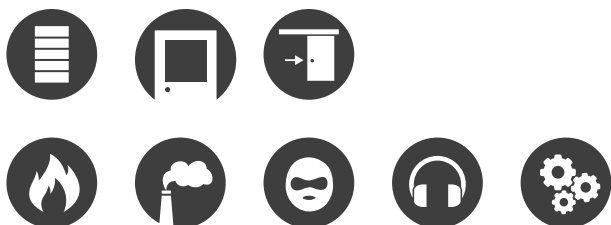


Smooth door, Lebolit PREMIUM Aland Pinie Polar Cross, single leaf, Frame RR, Hinges Basicline V3420 WF Soft



Features

Only for Lebolit



Plain CPL doors are really easy to enhance by combining them with a stabiliser, a three-part hinge or a low-noise latch - without significantly increasing the price!



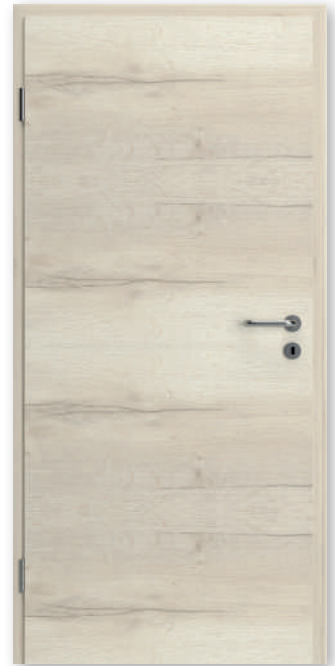
Lebolit PREMIUM
Aland Pine Polar



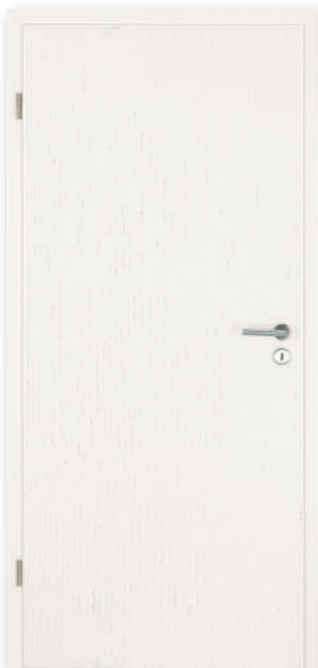
Lebolit PREMIUM
Aland Pine Polar Cross



Lebolit PREMIUM
Nordic Oak



Lebolit PREMIUM
Nordic Oak Cross



Lebolit
White Ash

Light, cool wood finishes with a white strip are not only highly fashionable, but they also combine the homely character of wood with an elegant and discreet look. With **Aland Pine Polar**, an **alternative to the mega-trend white** has been created, as it is an almost white decor with wood texture, in which the topics of colour and nature are united. This surface combines very well with other light-coloured wood looks or with neutral to pastel-colour plain decors.

CPL doors



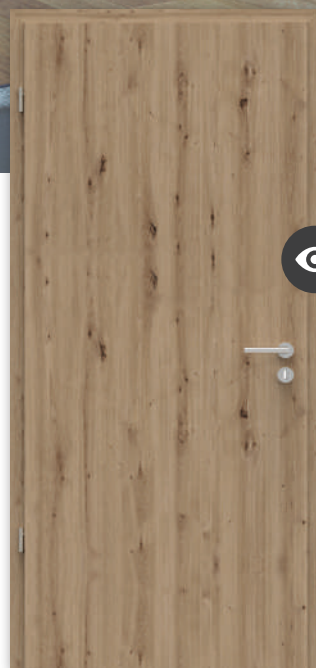
Smooth door set, Lebolit PREMIUM Oak knotty, double-leaf sliding door, squared handle bars, two flush-optic door sets, frame RR, handle smart2lock



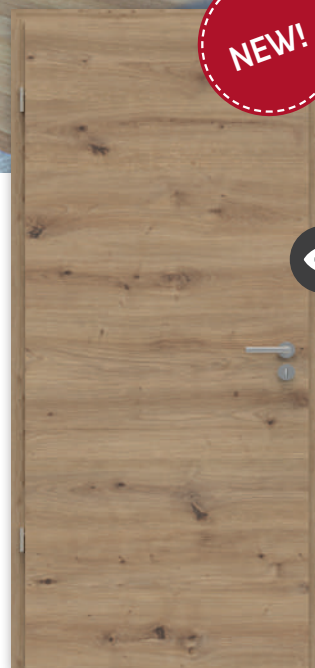
You have to see and touch them live!

These marked surfaces have an exceptionally natural look that is **comparable to real wood**.

Ask your LEBO dealer for samples!



Lebolit PREMIUM
Oak Knotty



Lebolit PREMIUM
Oak Knotty Cross

Expressiveness and naturalness

Oak has long since lost its old-fashioned image - nowadays you often see the structured surface as a floor, kitchen worktop or living room furniture. In combination with plain, white surfaces or kitchen fronts, the oak surfaces appear light and modern, but still meet the desire for nature and authenticity in the living space with their striking knots and cracks.

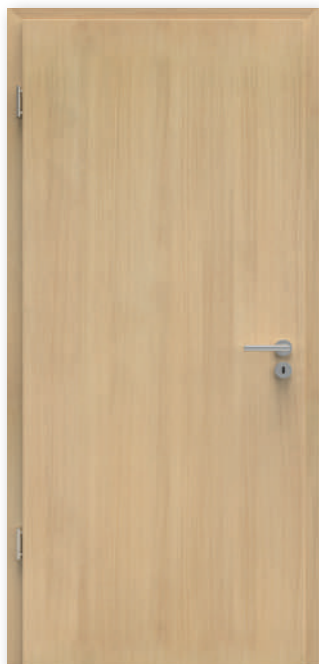
The **new Lebolit PREMIUM Oak Knotty** with its resistant surface and rustic shade is particularly popular for door sets. The new surface can be easily combined with modern materials such as glass or metal. For example with our high-quality brushed pilaster strips in a stainless-steel finish (Luana Metal) or in combination with the versatile light openings.



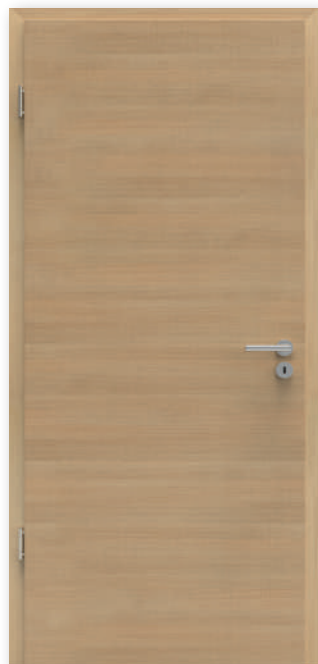
Lebolit PREMIUM
Oak Vintage



Lebolit PREMIUM
Oak Vintage Cross



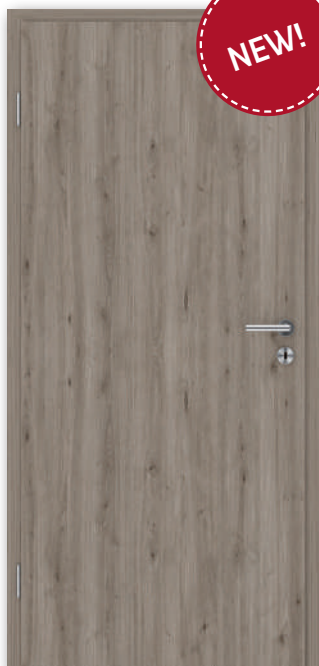
Lebolit PREMIUM
Oak Raw Effect



Lebolit PREMIUM
Oak Raw Effect Cross



Lebolit NATURE
Oak Sonoma



Lebolit PREMIUM
Oak Winter grey



Lebolit NATURE
Walnut



Lebolit NATURE
Walnut Cross

The **new Lebolit PREMIUM Oak Winter grey** is just as extensive. Its rough-sawn elements and the planked decor make it look very authentic. The colour scheme can be combined very well with uni-colours such as beige, grey and blue tones. Being available also as space-saving **sliding-door systems** perfectly rounds off the versatile application possibilities of this new surface.

CPL doors



Lebolit PREMIUM
Cherry Romana*



Lebolit PREMIUM
Cherry Romana Cross*



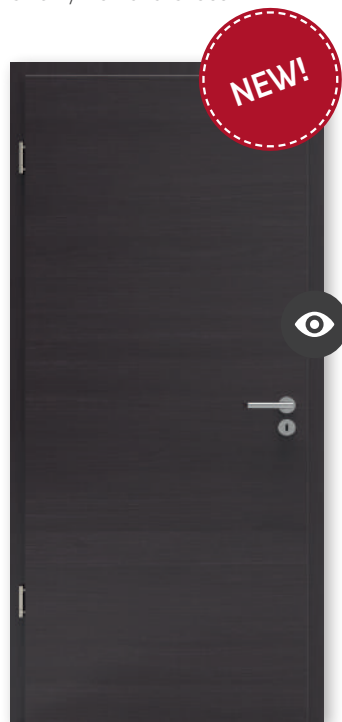
Lebolit
Maple



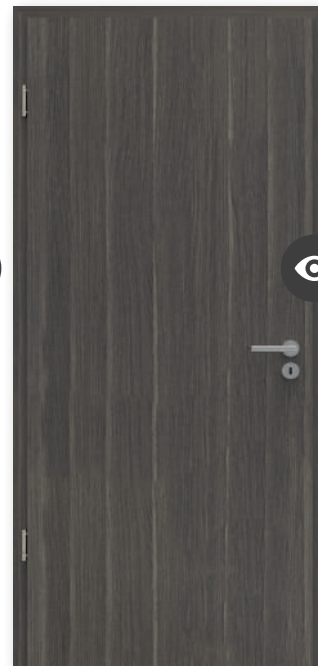
Lebolit
Beech



Lebolit PREMIUM
Bog Oak



Lebolit PREMIUM
Bog Oak Cross



Lebolit NATURE
Oak Anthracite*



Lebolit NATURE
Oak Anthracite Cross*



You have to see and touch them live!

These marked surfaces have an exceptionally natural look that is **comparable to real wood**.

Ask your LEBO dealer for samples!

*This surface is discontinued.



Lebolit
White 9010



Lebolit
White 9016



Lebolit
Pearl White



Lebolt
Pearl Grey



Lebolit
Silver Grey

Our **uni-coloured surfaces** are - like all other CPL surfaces - both easy to care for, robust and forgiving in everyday life. Thanks to our selection of neutral colours, combining with other living elements is child's play.

Tip:

For a harmonious overall picture, with white and grey door sets, pay attention to the matching of the colour tones of the sockets, light switches and window frames.

CPL doors



Luana Metal 1
Lebolit PREMIUM Oak knotty
Cross



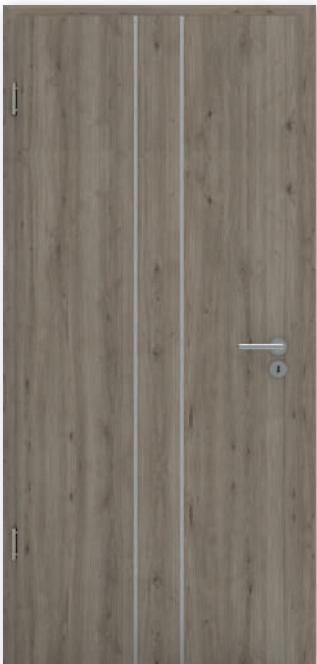
Luana Metal 4
Lebolit PREMIUM Aland Pine
Polar



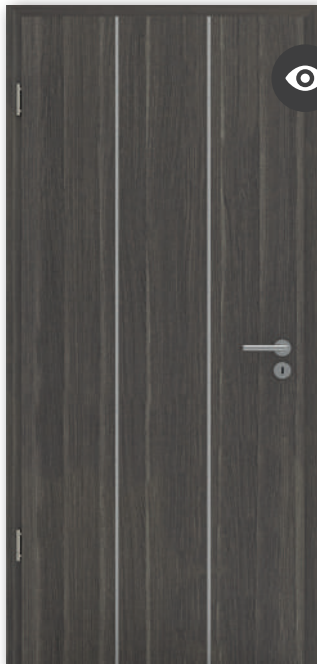
Luana Metal 5
Lebolit PREMIUM Oak Vintage



Luana Metal 6
Lebolit PREMIUM Nordic Oak
Cross



Luana Metal 7
Lebolit PREMIUM Oak Winter
grey



Luana Metal 8
Lebolit NATURE Oak
Anthracite*



Luana Metal 9
Lebolit NATURE Oak Sonoma



Luana Metal 18
Lebolit NATURE Walnut Cross



*This surface is discontinued.



Luana Metal 1, Lebolit PREMIUM Bog Oak Cross, single-leaf, rebated with invisible hinges TE 380 3D

Accessories

The "Luana Metaopt" and "Luana Metal" designs impress with their metal-coloured inlays or their high quality, brushed pilaster strips in stainless-steel finish. They can also be used in combination with our white or colour lacquered surfaces to create a really modern look. Find out more on pages 54-55.



Metaopt (White Lacquer)



Metal (Lebolit NATURE)

CPL doors



Luana Metaopt 1
Lebolit Maple



Luana Metaopt 8
Lebolit PREMIUM
Oak Raw Effect

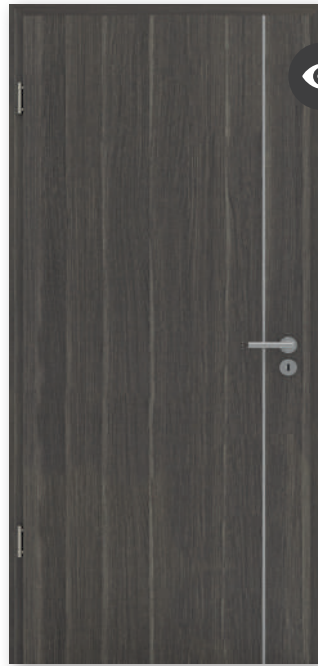
Metaopt

The "Luana Metaopt" design impresses with its metal-coloured inlays and It can also be used in combination with our CPL surfaces to create an exciting and modern contrast.





Luana Metaopt 4
Lebolit Beech



Luana Metaopt 5
Lebolit NATURE Oak Anthracite*



Luana Metaopt 6
Lebolit White 9010



Luana Metaopt 7
Lebolit PREMIUM Oak Vintage
Cross



Luana Metaopt 9
Lebolit PREMIUM Nordic Oak



Luana Metaopt 10
Lebolit PREMIUM Bog Oak



Luana Metaopt 18
Lebolit Oak knotty Cross

*This surface is discontinued.

Accessories

The "Luana Metaopt" and "Luana Metal" designs impress with their metal-coloured inlays or their high quality, brushed pilaster strips in stainless-steel finish. They can also be used in combination with our white lacquered surfaces to create a really modern look. Find out more on pages 54-55.



Metaopt (White Lacquer)



Metal (Lebolit NATURE)

CPL doors



Gropius 1
Lebolit PREMIUM Aland Pine
Polar

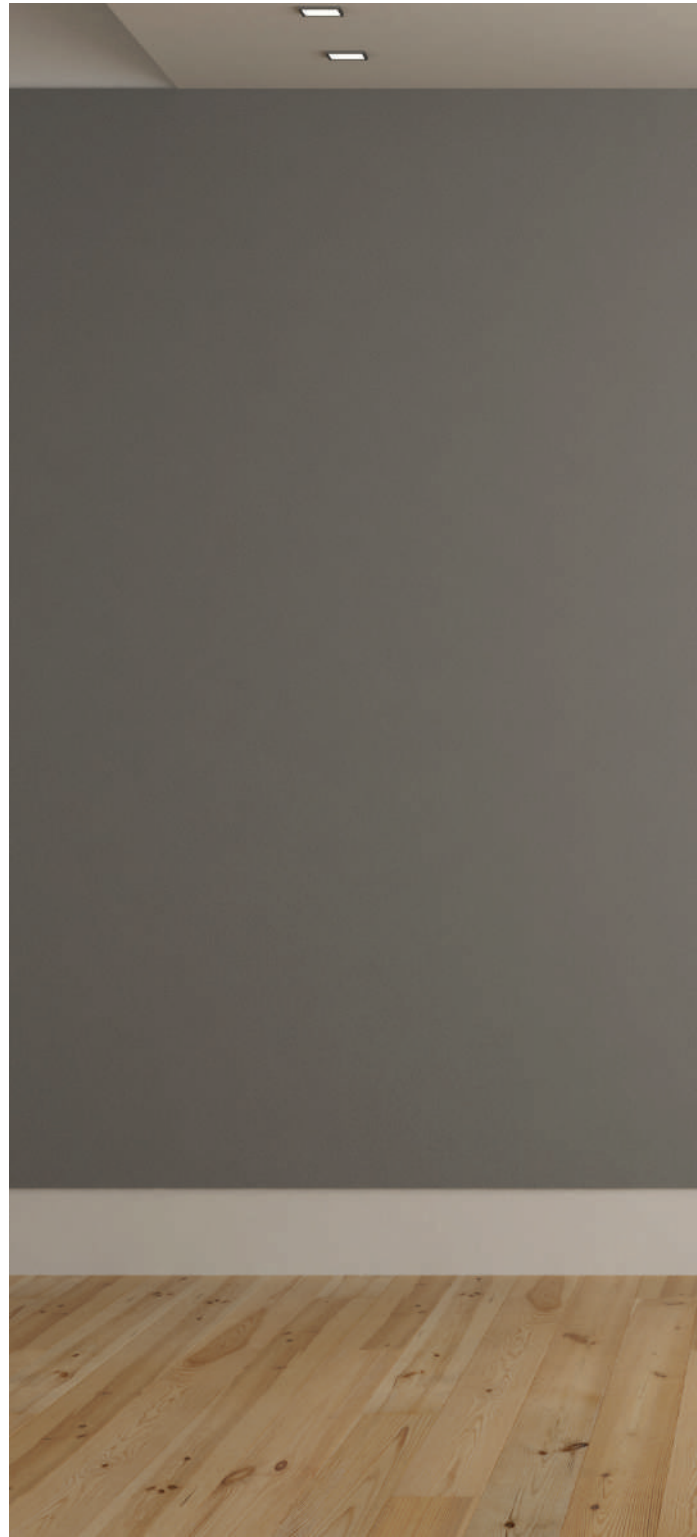


Gropius 2
Lebolit NATURE Walnut Cross
Polar

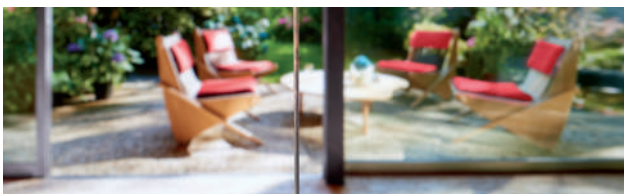


Gropius 5
Lebolit NATURE Oak Anthracite*

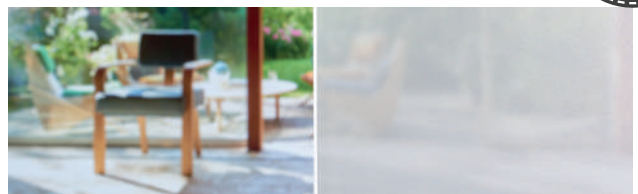
*This surface is discontinued.



Our recommended glass for this...

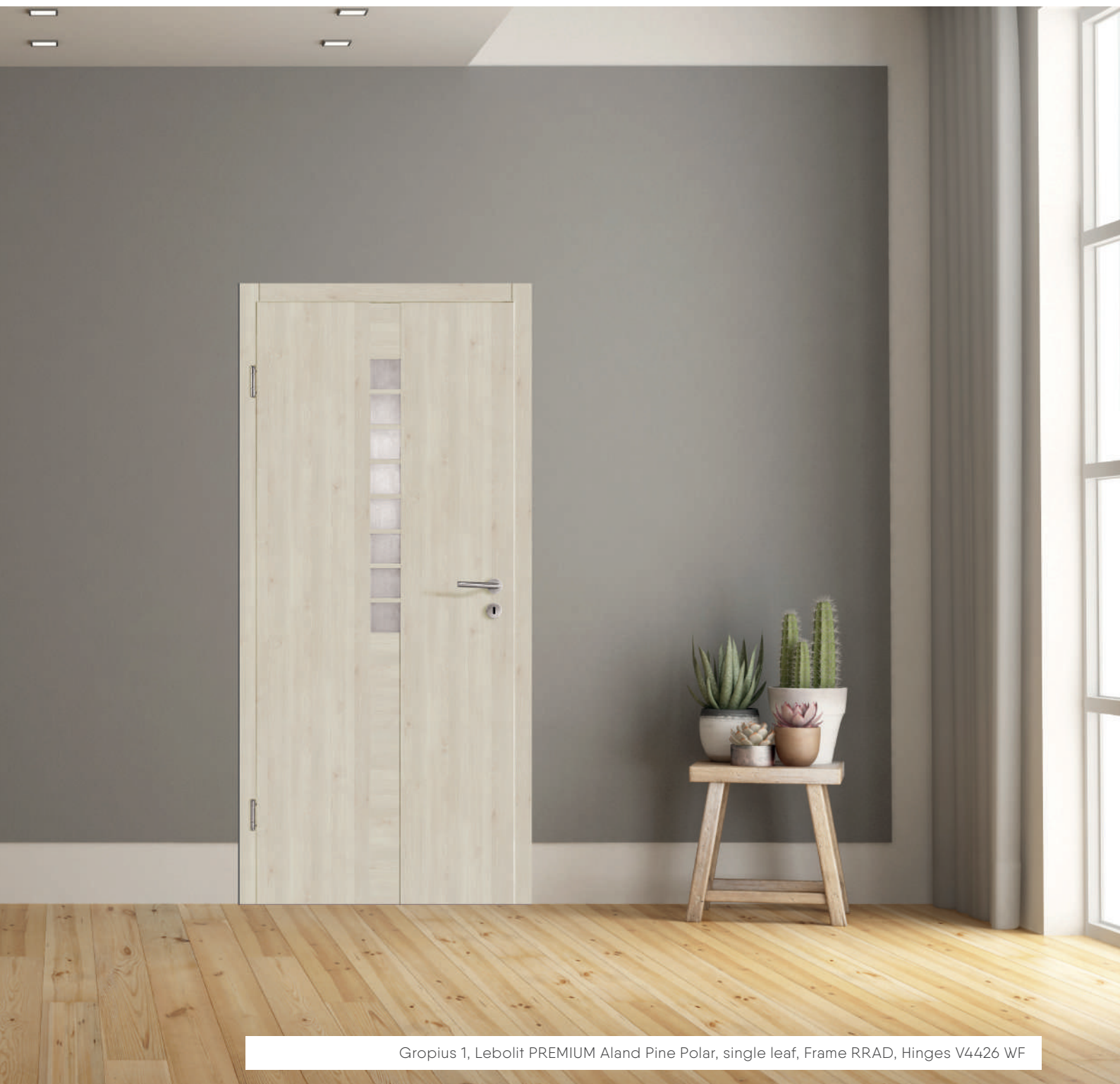


Clear glass



Satinato

You can find more
glass doors up
from page 136.



Gropius 1, Lebolit PREMIUM Aland Pine Polar, single leaf, Frame RRAD, Hinges V4426 WF

This special series of designs is available in five veneer or four CPL in the style of the famous architect Walter Gropius, one of the founders of the modern architectural style.



CPL sliding-door system



Gain more space!



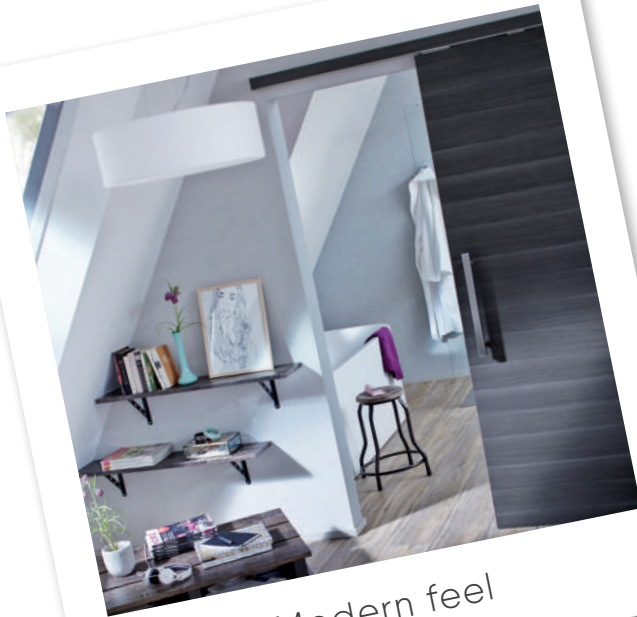
Say goodbye to problem zones in your house!

With the LEBO sliding-door systems you can make the best use of small rooms.

Sliding doors have the clear advantage over swing doors that they do not need any space for the door to swing open. They are therefore miraculous space savers.



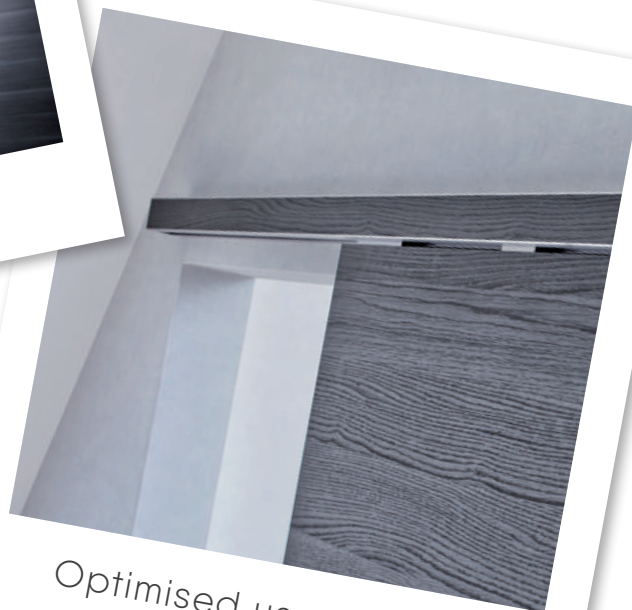
According to the particular design, they either fit neatly into the wall or, as with our FIT systems, they run along in front of an existing wall.



Modern feel



The upper guide tracks can be fitted onto the ceiling or onto a wall.



Optimised use of space



FIT sliding-door system, surface Lebolit NATURE Oak Anthracite Cross*, handle bar squared

*This surface is discontinued.

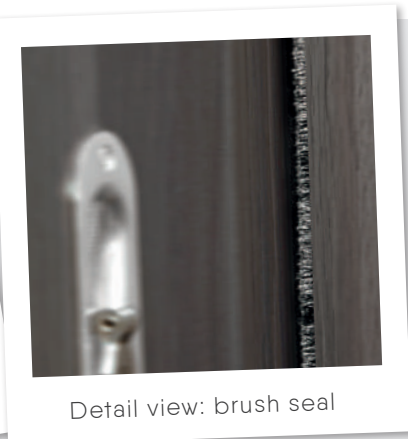


The benefits of this system lie in the fact that it can be retrospectively integrated into any room architecture, even without extensive conversion work and independently of the ceiling construction. This system can also be used for combinations of wood and glass and is available with a soft closing on both sides.

CPL doors



Detail view: shell handle



Detail view: brush seal



Detail view: sliding-door lock with circle bar and finger pull



Of course you can also lock your sliding door! Ask your specialist dealer about suitable models.



Pocket sliding-door system
Lebolit PREMIUM Aland Pine Polar,
BB lock (optional: with folding key)



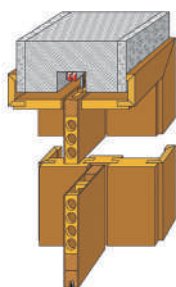
NEW!

Our solution for drywalls!

For for drywall systems with 100mm thickness:

sliding-door revetment STS

Lebolit White 9016



Pocket sliding doors

Sliding doors to be installed inside the wall must be planned well in advance because it is very difficult to incorporate them into a house once it has been built. This is because the sliding rails must run inside the wall.

You should also bear in mind that a sliding door inside the wall and including handle bar will also slightly reduce the width of the passage way because the leaf will remain in the opening when it is open. A door leaf with finger pull ring can be slid into the wall completely.

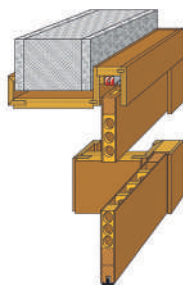
Pocket and wall-mounted sliding-door systems



You can find a choice of different shell handles on page 132-133.



Wall-mounted sliding-door system
Lebolit NATURE Oak Anthracite, Metaopt 18,
with light opening Vario S, Glass Satinato, WC shell handle square



Wall-mounted sliding door

Sliding doors which run in front of the wall remain visible and can become a prominent design element in the room. Their great advantage is their sustainable integration into the room. Sliding doors can be used above all to close up wall openings while saving space at the same time. They can be used equally well in modern buildings as well as when renovating older buildings. Your specialist dealer will advise you on site and give you some important tips on the choice of your LEBO door as well as on its proper installation.

Live authentically

Natural wood doors





Natural wood doors

Inimitably authentic and cosy

Do you like to surround yourself in your home with natural materials and high quality surfaces and are also concerned to know where they came from? Then we are happy to recommend to you our real wood veneer collection!

Wood is a healthy material in the sense that it has many health-promoting properties, People with allergies, for example, benefit from the fact that wood is not electrostatically charged and therefore does not attract allergens such as dust.

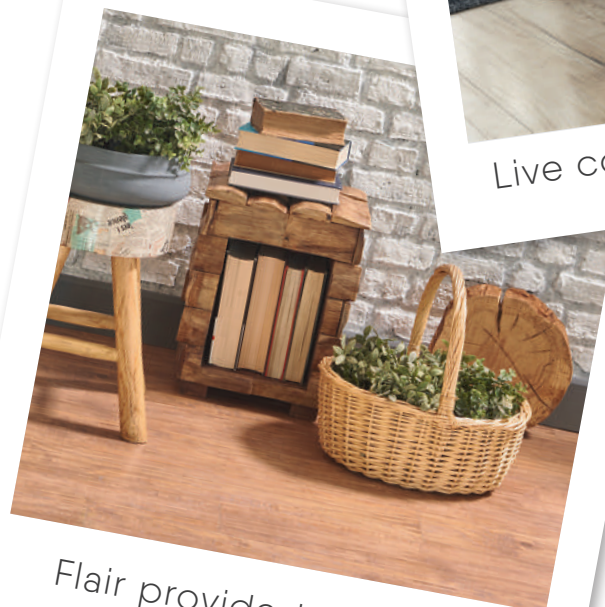


Wood regulates air. It takes excess moisture out of the ambient air and releases it again when the surrounding air is dry again.

Wood has its own charisma, its individuality is reflected not just in the way it looks but also in the way it feels when you touch it.



Live comfortably the natural way



Flair provided by details



Being in the presence of wood is often experienced as something pleasant even before people consciously think of it as being a natural material.

Wooden doors



Smooth door, Oak Wallis Cross, single leaf, Frame EE, V4426 hinges



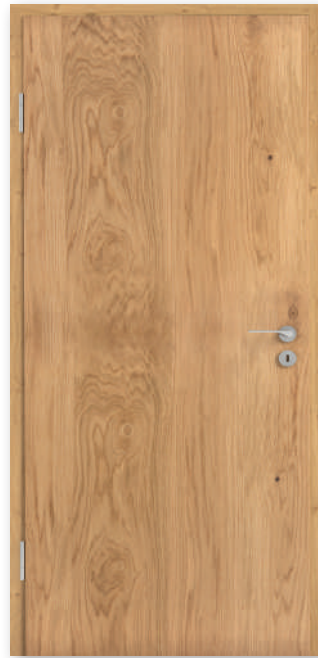
For those of you who like to be surrounded by special surfaces and who value their origin. These new veneers do not only convince by their vivid appearance but also by complex finishing technologies.



Oak Wallis
brushed & oiled



Oak Wallis Cross
brushed & oiled

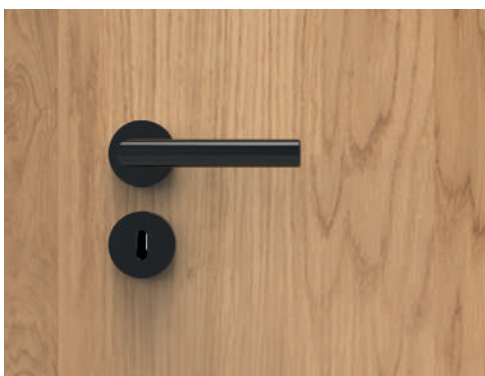


Oak Tirol
brushed & matt lacquered



Oak Tirol Cross
brushed & matt lacquered

This fits! –
Find the right accessories!



This fits: Design door handle TOM black matt



Nice upgrade: 3-parted hinges

Fittings in dark colours are in great demand and are an eye-catcher on every door.

We offer a complete and harmonious range in black.

Find out more from page 132.

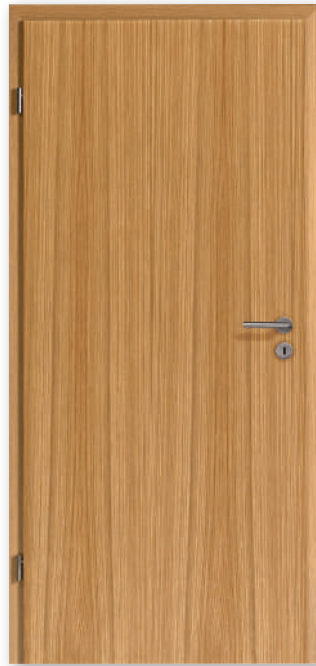
Wooden doors



Canad. Hard Maple Natural



Canad. Hard Maple Natural Cross



White Oak Natural



White Oak Natural Cross



Core Beech



Core Beech Cross



Cherry



Cherry Cross



Here at LEBO we want to show you how attractive smooth doors can be. In addition to the classical vertical visual appearance, transverse orientations are now also becoming increasingly popular. We follow this trend with our "cross optic."

Plain & Cross



Knotty Oak



Knotty Oak Cross



Beech Natural



Beech Natural Cross



Wooden doors



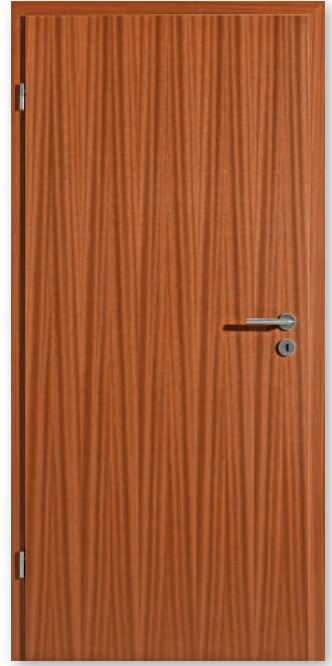
American Walnut



American Walnut Cross



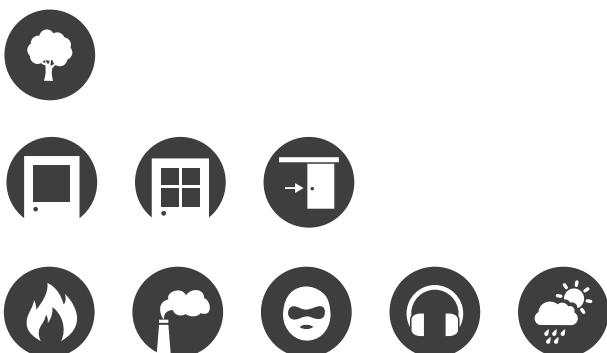
Beech Markant



Tiama



Limba



To manufacture the LEBO veneer doors we use only selected simple or beautifully combined fine wood veneers. Wood is a naturally growing material. This means that veneer strips can vary in colour, structure and consistency. There may even be variations within a single veneer strip. These natural characteristics make our products authentic and mean that each element of the door is a unique object in itself.



Wooden doors



Detail view: Quirin 1 Knotty Oak



Quirin 1 Knotty Oak

Exciting!

With the "Quirin" series, we would like to show you how exciting it can be to combine veneer effects in both vertical and horizontal way. You can choose your own personal favourite from five different models.





Quirin 2 Knotty Oak



Quirin 3 Knotty Oak



Quirin 4 Knotty Oak



Quirin 5 Knotty Oak

For example:

LEBO has furnished the "Silva Peak Residences" - a set of apartments in the a fabulous ski resort with more than 31 door door sets s in Quirin Knotty Oak. We therefore created an alpine feel using both modern and traditional design elements. More up from page 142.

Wooden doors



Gropius 1
Cherry



Gropius 2
American Walnut



Gropius 3
White Oak Natural



Gropius 4
Beech Natural



Gropius 5
Canad. Hard Maple Natural

Gropius 3
not available in CPL



This special series of designs is available in five veneer models in the style of the famous architect Walter Gropius, one of the founders of the modern architectural style.



Wooden doors



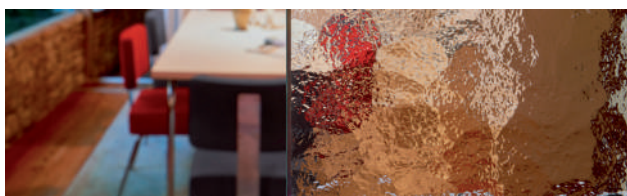
Elegance 1
White Oak Natural



Elegance 2
White Oak Natural

Our recommended glass for this...

You can find more glass doors up from page 136.



Cathedral White



Uadi



left side: Elegance 15, White Oak Natural, single leaf, Hinges V4426 WF ZK golden
 right side: Elegance 15, White Oak Natural, double leaf, trellis frame, Glazing Cathedral White glass, Hinges V4426 WF ZK golden



The highest demands for quality can still be made on classic and timeless designs!

The Elegance series of highly stylish doors provides real wood surfaces veneered on frames with solid wood battens (Elegance 1 & 2) or real wood panels (Elegance 15).

Light openings, even when they are used in combination with trellis frames, let additional light into our rooms and brighten up the atmosphere for living!

Create a new feel!

Wood- glass doors

Wood-glass doors

Expertly combined materials

The decorative wood-glass doors from LEBO combine the timeless brightness of glass with the pronounced variety of designs of wood doors.

You can therefore combine wooden decorations with attractive light openings and glass surfaces. Whether you choose, transparent or satinised finishes, or light openings with trellis frames: our wood-glass doors suit modern, country and conventional living styles.

Together with beautiful windows, our wood-glass doors make the light sparkle into your living areas in a natural way.



Individual colour accents become more lively with natural light.



Lightline 1, Lebolit PREMIUM Aland Pine Polar, LA lock side, Clear glass, double leaf, Frame RR, Hinges Basicline V4426 WF

Wood-glass doors



LA 16/40



LA Vario S



LA Vario M



LA Vario B



LA 16/20



LA L1 S

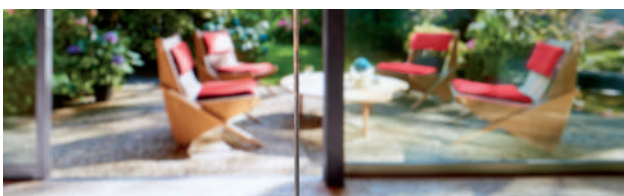


LA L1 M

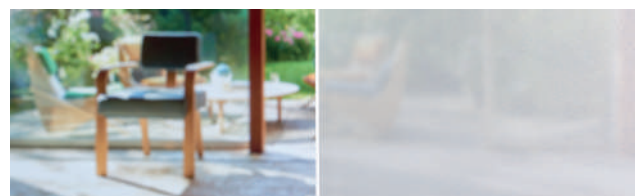


LA L1 B

Our recommended glass for this...



Clear glass



Satinato

Models with light openings



4 LA



4 LA S



4 LA M



4 LA B



LA top



3 LA

This fits! –
Find the right accessories!



For example our black hinges and handles

More up from
page 132.

Wood-glass doors



Lightline 1 (LA lock side)
Lebolit PREMIUM Oak Knotty



Lightline 1 (LA au centre)
Lebolit NATURE Walnut



Lightline 1 (Lightline 1 LA hinge side)
Lebolit PREMIUM Oak Winter grey



Lightline 2
Lebolit NATURE Oak Sonoma



Lightline 3
Oak Vintage Cross



Lido
Lebolit PREMIUM Aland Pine Polar



Lina 1
Lebolit NATURE Oak Sonoma Polar

*This surface is discontinued.



Vito
Lebolit NATURE Walnut



Vito
Lebolit NATURE Walnut Cross



Vito
Lebolit Premium Bog Oak



Vito
Lebolit Premium Bog Oak Cross



Vito
Lebolit PREMIUM Aland Pine
Polar



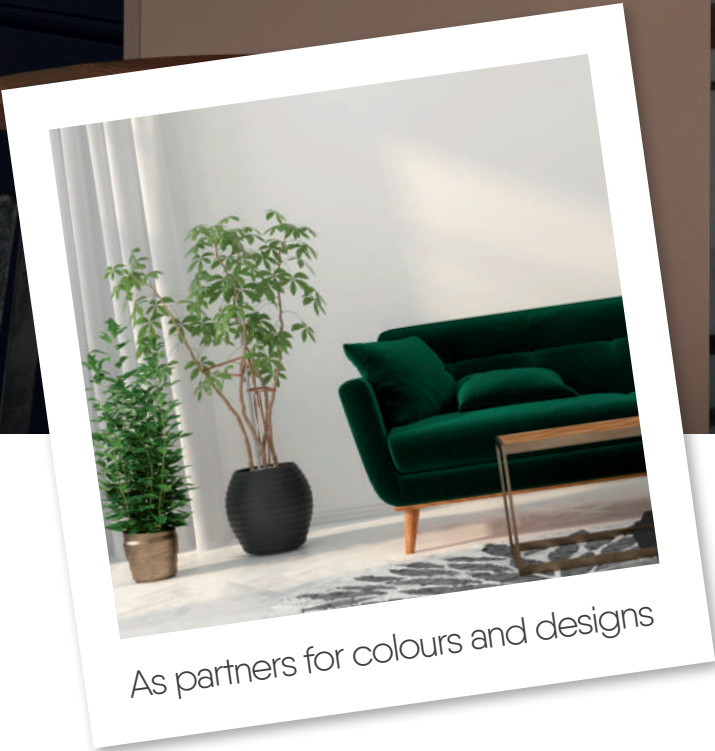
Vito
Lebolit PREMIUM Aland Pine
Polar Cross



Many of our CPL surfaces in wood décors are available both in vertical and horizontal. The wood grain of the frames always runs vertically on the upright parts and horizontally on the top part.

Bring some light to the dark!

Elegant glass doors



As partners for colours and designs



Our tip: When glass is used in the design itself, this always creates a particularly harmonious effect.



Because of their smart and low-profile appearance, glass doors are especially good for combining with colours and designs.



Harmonised



Full-glass door Luana 1 matt, hinges „Office“, lock „Studio“, frame RR in white lacquer 9010

Modern glass doors

Timelessly bright and elegant

LEBO's glass doors let the light stream through your rooms. Available in both simple and decorated glass, these products stand, more than virtually any other products, for a modern and straight-lined style of living.

The light makes your rooms feel pleasant and friendly. It makes living areas seem more spacious. It makes big rooms seem even more impressive. Of course you will also find sliding doors in our glass door range.



accessories

Glass doors



Full-glass door Luana 1 clear, Hinges „Office“, lock case „Puristo“

Perfect match!
Our LUANA
wooden door
from page 48!

Luana stands for multi-talent and top seller at LEBO! Because it fits any interior and on top of that it is available as a lacquered door, wooden door with glazings and full-glass door. Decide, which may move in your home!





Clear



Satinated



Luana 1 clear



Luana 1 matt



Take a look at our entire glass collection in our separate catalog.



Glass colours

LEBO supplies all glass doors in green (float) glass as standard. All models are available in white and grey glass at extra cost.

Screen print

Enamel colours are applied to the properly prepared float glass and are then burnt into the the glass surface using the final "pre-loading" process. (The float glass becomes a single pane of tempered safety glass.) This creates a scratch-resistant and UV-resistant coating.

Note: This is a translucent surface and therefore not opaque.

Functional doors

Robust & Resistant

No matter whether new construction or refurbishment/modernisation, LEBO offers the right door for every area of the house. Whether burglar-resistant doors for the apartment, cellar or garage entrance, fire-retardant doors for the boiler room or soundproof doors for more peace. Functional doors from LEBO make sure that you feel well and safe in your home.

Even in properties where building codes or health regulations dictate the use of these special doors, functional doors from LEBO are the perfect choice. Construction and material are strictly controlled and tested and thanks to the variety of design options, they combine safe technology and outstanding design.

- > Fire protection doors
- > Smoke protection doors
- > Burglar resistant doors
- > Soundproofing doors
- > Climate protection doors
- > Thermo doors
- > Damp room doors
- > Wet room doors



Function and usability – a quick guide:



Fire protection

Fire doors prevent the spread of fire, ensure escape routes in case of fire and facilitate the rescue of people and values.



Smoke protection

Smoke protection doors protect people from the life-threatening effects of smoke. During a fire they prevent choking caused by the depletion of oxygen.



Burglar-resistant doors

Burglar resistant doors can withstand attempted break-ins using physical force for longer periods of time. They protect material and intellectual property against theft and robbery.



Soundproofing doors

For well-being good sound insulation is important. Soundproof doors from LEBO keep the noise out and ensure more peace and quality of life.



Climatical stress

Climate protection doors prevent warping / bending of a door leaf due to different climatic conditions (air humidity, temperature) of the rooms connected by them.



Damp-room protection

Damp-room doors are used in areas in which the air humidity can easily be increased or where there are water sprays (e.g. In bathrooms without ventilation).



Mechanical stress

The LEBO functional doors can cope with the highest levels of mechanical stress and are available in stress groups (S and E).



KiTa door

The KiTa edge with optional finger protection minimises the risk of injury from sharp edges / corners, rough surfaces and protruding parts.

Safety in every situation

Functional doors

**LEBO fire protection
door set:**

Design „Luana“, milled
grooves, RAL colour
lacquered



Scan here and have a look
at our flyer for Functional
Doors.

Informative and worth knowing!

Technical details & accessories

The door

Basic facts from A - Z

1

Door leaf/frame

Door leaf – squared
 Door leaf – round
 Door leaf – round (PF06)
 Door leaf – round (PK2)



2

Surface

The surface is the visible outer side of the door leaf and is made of wood veneer, veneer, CPL, lacquer or glass. Look at pages 138 to 141 for an overview.

3

Lock & locking plate

The types: Warded lock (BB), Profile cylinder lock (PZ) and WC lock. You can see pictures of all three types on pages 132-133. The locking plate on the frame forms the right counterpart to it.

4

Core

Tubular chipboard strips (RSS)



Tubular chipboard (RSP)



Solid chipboard (VSP)



5

Wooden frame

This is the fixed part of a door set, into which the moving part, the door leaf, fits. It is also used as the base for the hinges which connect the door leaf to the frame.

You can find out about our different types of frames on pages 120-129.

6

Sidelight/Top light

Storey-high doors go up to the ceiling. Door sets with sidelight or top light complete the frames. You can find more information about these on pages 128-129.

7

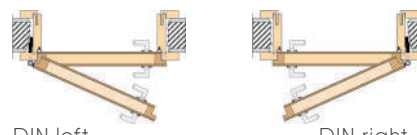
Door closers

Our door closers automatically close our swing doors in a controlled manner after they have been opened.

8

DIN left/DIN right

The opening/closing direction of the door.



DIN left

DIN right

9

Hinges

The hinges connect the door frame to the door. These are used to allow the door to swing and for installing and removing the door - see pages 134-135.

10

Ventilation grilles

Our ventilation grilles are used for the ventilation of and extraction of air from rooms, which, for example, do not have their own windows or ventilation systems or which have high levels of air humidity.

11

Drop seal

To prevent the unhindered travel of sound waves and air currents between the floor and the door, we recommend the use of our integrated drop seal. It also helps to save heating costs!

12

Spy hole

You can prevent the entry of unwanted visitors into your rooms using our spy. By using our spy, you can see who is at the door without having to open it.

13

Handle

The handle is one of the basic design components of the door. The design of the handle should harmonise with the style of the door set and with the hinges.

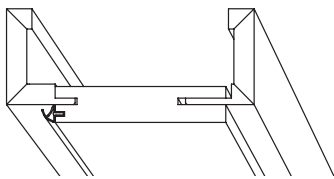


You can find explanations of even more of our specialist terms here!

Frames

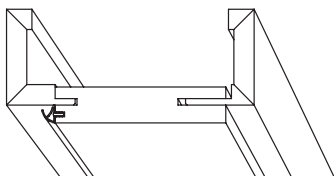
Completely according to your taste

The frame surrounds your door and for this reason, you should make sure that the door leaf goes with the door frame when selecting your door element. At LEBO you can have the door leaf and frame for your dream door, either in a flush-optic or full-flush design (see pages 122-123). The standard delivery for both doors and frames is in a rebated design, as shown here.



EE (Squared Squared)

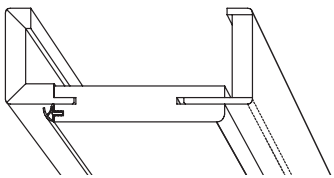
The classic design with a squared jamb and a squared, 60 mm-wide architrave.



EE & RR with V-groove

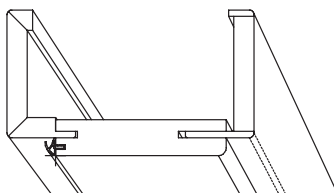
You can also have our EE and RR frames with a V-groove. The special thing about it:

- lacquered
- easy to install
- visually accented mitre joint



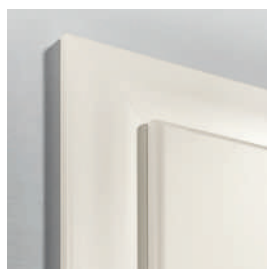
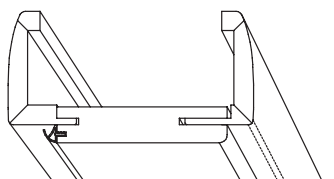
RR (Rounded Rounded)

Our best-seller with a rounded jamb and a rounded, 60 mm-wide architrave.



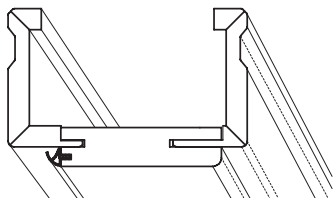
RR80 (Rounded Rounded)

Rounded jamb and rounded architrave, 80 mm wide. Ideal for renovation work.



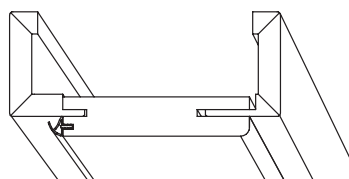
RB04 (Rounded Cambered)

Cambered and concave to the wall, the 71 mm-wide architrave creates a harmonious overall appearance.



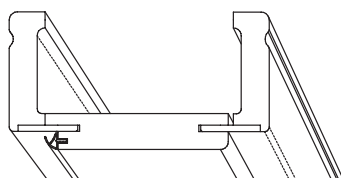
RP17 (Rounded Profiled)

With a width of 80 mm and a milling of 20 mm the RP17 offers a special frame for our White Lacquer classics. But also plain door leafs in white Lacquer can be revalued by this frame type.



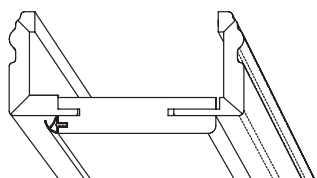
RE (Rounded Squared)

This white frame has a very elegant look, a rounded jamb and a 60 mm architrave with a small 2 mm radius.



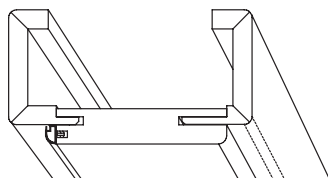
RP07 (Rounded Profiled)

Simple elegance in white with a milling in the 75 mm-wide architrave.



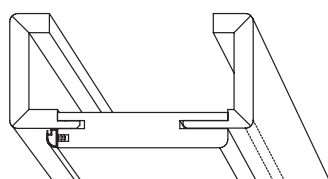
RP09 (Rounded Profiled)

An elegant classic in white for classic door models, with a strikingly profiled 65 mm wide architrave.



RRAD

Lengthways slits and a 72 mm architrave create a special visual appearance. (The cross architrave is set back by 3 mm.)



RRA

Rounded jamb and rounded architrave, 72 mm wide and 25 mm folding. Ideal for deeper skirtings.

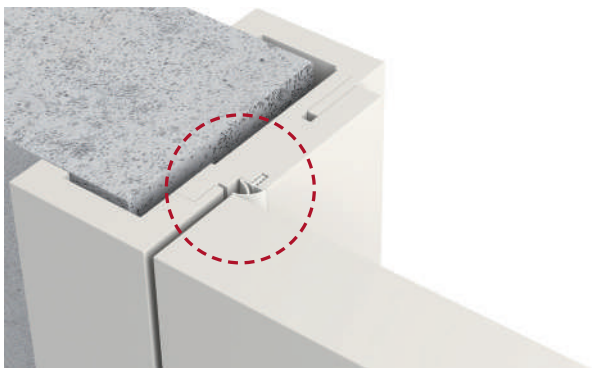
Frames

Full-flush and flush-optic

The frame surrounds the door and is firmly attached to the wall surrounding the door. It is used to secure the door leaf in place. This is performed using the hinges attached to the frame and to the door leaf. Frames are available in a wide range of visual and functional designs. According to the combination of frame and door leaf used, doors can be described as being either “full-flush” or “flush-optic” doors.

Full-flush doors

In full-flush doors, the door leaf and the frame are flush. These are particularly effective in very modern rooms.



Flush – The door leaf is flush and in its external appearance it is on the same level as the sealing level.

Use Tectus-hinges TE 340

Flush-optic doors

The door leaf is rebated. Seen from the opening side, however, it looks like a full-flush door. From the closing side, you can see a shadow gap running around it. A normal frame can be used for this model.



Flush-optic – The door leaf is rebated and closes flush with the frame.

Use Tectus-hinges TE 240

Important note

In full-flush and flush-optic door sets, the door surface does not close completely flush with the architrave of the door frame.



Your door in full-flush or flush-optic will look
beautifully harmonious.
(Model: "Custom-milled Toilet")

Frames

Flush Systems



Aalto frame White Lacquer 9010, glass satinated, hinges TEG 310 2D, Element in full flush, White Lacquer 9010

Series Aalto

Flush surface unites function and aesthetics

We want to follow the trend towards new simplicity in our designs – focusing on the essential and functional, without losing the sense of aesthetics. This ambition has led us to develop the series „Aalto“. It stands for a product solution in which all the requirements of a modern design are met.

There are absolutely no drillholes, so that no more devices are necessary. Use of the magnetic closure and a bondable handle does not require any machining of the glass. The opening direction and hinge side thus remain variable (distinction of the door leaf between right-hung and left-hung no longer necessary).



The advantages of Series Aalto:

- › As the door leaf, frame and hinges lie in one plane, the Aalto series forms a perfect partner for our other flush door sets.
- › The stylish handle and the minimalistic hinges integrate far more harmoniously into the door set than conventional solutions
- › The closing magnet and magnet plate on the door enable non-contact and noiseless closing

Available for wooden and full-glass doors!

Frames

Flush Systems



Series Düsseldorf

For lovers of modern design

For lovers of modern and clean design, we have developed the series Düsseldorf. Besides the very clear expression of forms, this series convinces with a very well thought-out construction: wall and door leaf attach to each other by appearing flush, while the construction of the frame stays invisible.

To achieve a clean overall look, the skirting board can as well be integrated flush to the wall. The result is a high-quality door set which fits perfectly into a contemporary surrounding that is focussed on selected materials.



Series Düsseldorf / flush / White Lacquer 9010 / aluminium frame TCS

The advantages of Series Düsseldorf:

- > high quality materials
- > flush design
- > invisible frame construction
- > flush skirting board possible
- > clean design

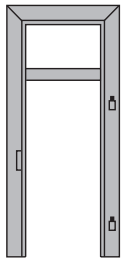


More about this system in our flyer!



Storey-high, sidelights & top lights

Completely according to your taste



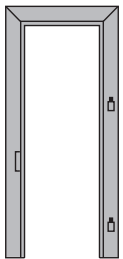
1-flg. gmK

Single-leaf frame
with transom.



WT 1

Sidelight door set,
door-high,
with a fixed sidelight.



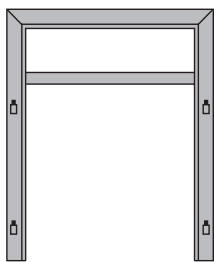
1-flg. goK

Single-leaf frame,
storey-high.



WG 1

Storey-high door set with a fixed
sidelight and a top light.



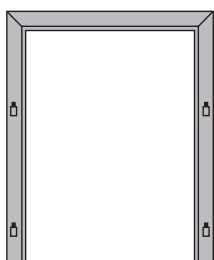
2-flg. gmK

Doubled-leaf frame,
with transom.



WT 2

Storey-high door set, door-
high, with two fixed sidelights



2-flg. goK

Double-leaf frame,
storey-high.



WG 2

Storey-high door set with two
fixed sidelights and a top light.

**One room,
three possibilities.**

Storey-high, sidelight and top-light door sets are particularly good for creating the impression of more space and, in combination with glass sidelights or a top light, they allow significantly more light into the room.



Especially in the areas just inside apartment-entrance doors or in hallways where there is less space available, rooms become brighter and look bigger this way.

We prepared the identical room with our WG2, WT2 and WG1 variants for you. Compare yourself.



Accessories

Easy opening and closing

Comfort Close is an optimal partner for interior doors with a modern look: the locking system keeps the door leaf closed by a magnet.



Detailed view: closing magnet



Detailed view: magnetic plate

The advantages of Comfort Close:

- › Contact- and noiseless open and close
- › Maintenance-free system
- › The retention force is individually adjustable, reliable and durable.
- › Simple and comfortable handling: the door leaf is closed by the magnetic contact.

This fits:

- › Besides our smooth doors, our modern style & design doors combine particularly well with this system.
- › You can choose out of a variety of fittings to screw or glue-on.



Detailed view: full-glass door

Please note

Comfort Close is available for all our full-flush and flush-optic door sets (see page 122) in all available surfaces.

Say Goodbye to Door Slamming & Door Stoppers

A really helpful feature for everyday life! Concealed and thus an „invisible“ helper, which on top of that is absolutely maintenance-free. For soft closing and secure holding of the door in the desired position...



Detail view Active Stop



Opening angle / holding position configurable

The advantages of Active Stop:

- › **Soft stopping:** when opening the momentum is slowed down and then stops the door in the desired position. This prevents damage to the wall and furniture.
- › **Comfortable keeping open:** the opening angle can be configured individually so the closing of the door is prevented – a door stopper is not necessary anymore!
- › **Silent closing:** through active damping, the door closes slowly and quietly. Loud slamming and door damages are avoided – additionally minimizing the risk of injuries.

Opening angle and hold position:

- › **Variable holding position between 80° and 140°**
The desired opening angle is at the same time holding position and can be variably adjusted between 80° and 140°.



Attenuation and freewheel:

- › **Damping and closing from 25°**
The closing door is gently braked from an angle of 25° and automatically latched.
- › **Freewheel between 25° and 60°**
In this area, GEZE ActiveStop lets your door run freely. And no matter how much momentum the door has – the damping starts reliably and safely at 25° when closing and at 60° when opening.
- › **Damping and holding open up to 140°**
From 60° the opening door is gently braked and automatically opened up to the individually adjustable holding angle of max. 140°.

Important

Active Stop is available for all full-flush and rebated wooden door sets. For an optimised functionality we recommend at least the tubular-chipboard core (RSP). Cannot be combined with a drop seal, as the damping technology, which softly stops the door and then automatically closes it, is impaired.

Accessories

Handles

It is well worth paying attention to the beautiful details so that you will be able to enjoy looking at your doors for a long time to come! On the following pages you can see some of the different types of locks, handle bars and door handles as well as the difference between standard and design 3-part-hinges.



Standard door handle L297 L-Form stainless steel matt



Design door handle JETTE CRYSTAL stainless steel matt



Design door handle ALESSIA PROFESSIONAL stainless steel matt



Design door handle TOM stainless steel with quick-mount system



Design door handle MICHEL stainless steel matt with quick-mount system



Design door handle OLE stainless steel matt with quick-mount system



Design door handle TOM black matt with quick-mount system



Design door handle MICHEL black matt with quick-mount system



Design door handle OLE black matt with quick-mount system

THE HANDLE THAT HANDLES BOTH.

CLOSE AND LOCK.



LUCIA PROFESSIONAL SCREW-ON TECHNIQUE smart2lock lockable, stainless steel matt



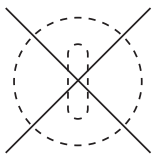
LUCIA PROFESSIONAL SCREW-ON TECHNIQUE smart2lock lockable, graphite black



LUCIA PIATTA smart2lock lockable, stainless steel matt



Pair of blind rosettes with symbol (m/f) for smart2lock screw-on technique and Piatta version



New door aesthetics. Without key rosette.



EXCELLENT LOCKING TECHNOLOGY

smart2lock stands for the perfect combination of intelligent locking technology with puristic design. All door handles can be locked and unlocked with just one hand. And since the locking mechanism is integrated in the handle, no key rosette is required.

INSIDE: LOCK & UNLOCK WITH JUST ONE CLICK



NEW OCCUPIED EXTERNAL DISPLAY

You can immediately see if the door is locked by the red dot with integrated emergency unlocking. Unlocking can be done with a pointed object (e.g. ballpoint pen).

FORM FOLLOWS COMFORT PURISTO S

- comfortable 1-hand operation
- one version fits for left or right closing
- whisper trap for silent closing
- 3-fold latchkey guide for a better handle stability

PURISTO S FULL-GLASS DOOR FITTING
lockable, stainless steel matt



smart2lock
by GRIFFWERK

ALSO FOR
FULL-GLASS DOORS

Accessories

Handles, shell handles, locks & hinges



Shell handle R8 Quattro
(self-adhesive)



Shell handle squared



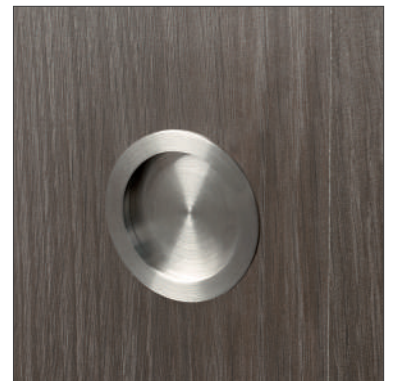
Shell handle EPD WC-71



Handle bar squared



Handle bar round



Shell handle EPD OS-71



Door handle KC17 (self-adhesive)



Handle bar R8 squared
(self-adhesive)



BB lock with folding key and finger
pull



Warded lock (BB)



Tectus 240 / 340



NEW: Tectus TE 380 3D



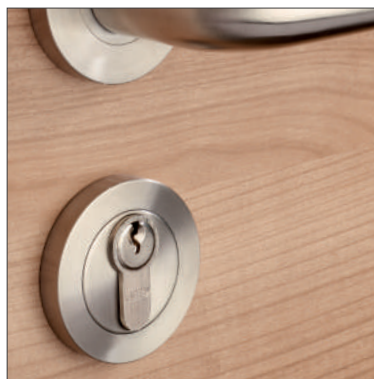
WC lock



Nice upgrade: 3-parted hinge



Standard 2-parted hinge



Profile cylinder lock (PZ)



NEW: 3-parted hinge black matt



NEW: 2-parted hinge black matt

Accessories

Glass variants

Doors with a light opening and full-glass doors are bang on trend. Their benefits: They allow light into the room, even when closed. Rooms and corridors appear brighter and more spacious. Here you can see some different models for your doors with a light opening. You can find our full glass doors on pages 110-113.

In our glazings we use single-pane safety glass (ESG) as standard. Analogous to our full-glass door range, our glazings are available as float (green), white or grey glass variants.



Clear glass



Satinato



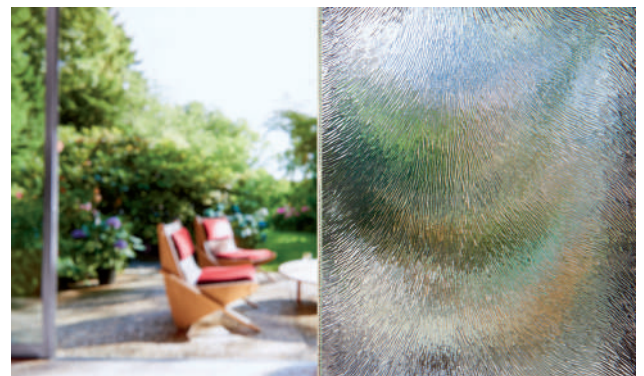
Master point



Pave



Cathedral White



CIA



Uadi



Mastercareé



Negative



Ornament 504



Positive borders clear / Negativ: borders matted

Possible surfaces Door edges & frames

Possible Surfaces		Door E	Door R	Door PF06	Door PK2	Flush	Flush optic	Frame EE	Frame EE/V	Frame RR	Frame RR/V	Frame RR80	Frame RB04	Frame RE	Frame RP07	Frame RP09	Frame RP17	Frame RRA/RRAD
LAQUER	Lacquering colours as per RAL standards	x	x		x	x	x		x		x							
	Lacquering colours Mixture	x	x		x	x	x		x		x							
	White lacquer 9010	x*	x*	x	x	x	x			x	x	x	x	x	x	x	x	x
	White lacquer 9016	x*	x*	x	x	x	x			x	x			x			x	x ¹
LEBOLIT / CPL	Maple (upright)	x		x			x			x		x	x					x
	Beech (upright)	x		x			x			x		x	x					x
	White ash (upright)	x		x			x			x		x	x					x
	Pearl white & Pearl grey	x		x			x			x								
	White 9010	x		x			x			x		x						
	White 9016	x		x			x			x								x ¹
	Silver grey	x		x			x			x								
LEBOLIT / CPL PREMIUM	Oak raw effect (upright)	x		x			x			x			x					x
	Oak raw effect (cross)	x		x			x	Choose your matching frame Oak raw effect (upright)										
	Nordic Oak (upright)	x		x			x		x									x
	Nordic Oak (cross)	x		x			x	Choose your matching frame, Nordic Oak (upright)										
	Oak knotty (upright)	x		x			x		x									x
	Oak knotty (cross)	x		x			x	Choose your matching frame, Oak knotty (upright)										
	Oak Winter grey (upright)	x		x			x		x									x
	Oak Vintage (upright)	x		x			x		x									x
	Oak Vintage (cross)	x		x			x	Choose your matching frame, Oak Vintage (upright)										
	Aland Pine Polar (upright)	x		x			x		x									x
	Aland Pine Polar (cross)	x		x			x	Choose your matching frame Aland Pine Polar (upright)										
	Bog Oak (upright)	x		x			x		x		x							x
	Bog Oak (cross)	x		x			x	Choose your matching frame, Bog Oak (upright)										
LEBOLIT / CPL NATURE	Oak Anthracite (upright)	x		x			x		x		x		x					x
	Oak Anthracite (cross)	x		x			x	Choose your matching frame, Oak Anthracite (upright)										
	Sonoma Oak (upright)	x		x			x		x		x							x

Possible surfaces Door edges & frames

Door E	Door R	Door PF06	Door PK2	Flush	Flush optic	Frame EE	Frame EE/V	Frame RR	Frame RR/V	Frame RR80	Frame RB04	Frame RE	Frame RF07	Frame RP09	Frame RP17	Frame RRA/RRAD	Possible Surfaces		
x		x			x			x		x		x				x	Walnut (upright)	LEBOLT / CPL NATURE	
x		x			x	Choose your matching frame Walnut (upright)										Walnut (cross)			
x	x					x		x										Oak Wallis (upright)	REAL WOOD / VENEER
x	x					Choose your matching frame Oak Wallis (upright)										Oak Wallis (cross)			
x	x					x		x										Oak Tirol (upright)	
x	x					Choose your matching frame Oak Tirol Natural (upright)										Oak Tirol (cross)			
x				x	x	x												Can Hard Maple Natural (upright)	
x						Choose your matching frame Can. Hard Maple Natural (upright)										Can Hard Maple Natural (cross)			
x						Choose your matching frame Beech Natural (upright)										Beech Markant			
x				x	x	x												Beech Natural (upright)	
x						Choose your matching frame Beech Natural (upright)										Beech Natural (cross)			
x						Choose your matching frame Beech Natural (upright)										Core Beech (upright)			
x						Choose your matching frame Beech Natural (upright)										Core Beech (cross)			
x				x	x	x												White Oak Natural (upright)	
x						Choose your matching frame White Oak Natural (upright)										White Oak Natural (cross)			
x						Choose your matching frame White Oak (upright)										Knotty Oak (upright)			
x						Choose your matching frame White Oak (upright)										Knotty Oak (cross)			
x				x	x	x												Limba	
x				x	x	x												Tiama	
x				x	x	x												Cherry (upright)	
x						Choose your matching frame Cherry (upright)										Cherry (cross)			
x				x	x	x												American Walnut (upright)	
x						Choose your matching frame American Walnut (upright)										American Walnut (cross)			
x		x			x			x		x								Oak	DECOR
x		x			x			x										Beech	

x available with PRIME-lacquer x' only available as RRA frame **Our tip:** Ask about our LEBOPAL Collection (HPL).

Possible surfaces door designs

Possible Surfaces	Plain	Custom-milled	Cottage	Finesse	Copenhagen	Classic	Country	Chello	Arto	Formelle	Linje	Luana	Luana Metal & Metaoof	Gap	Light	Lido, Lina, Lightline & Vito	Groplus**	Quirin	Elegance	Düsseldorf	Aalto Frame	STS	Sliding door-systems	Sliding door-system FIT	
LAQUER	Lacquering colours as per RAL standards	x	x		x	x	x	x	x	x	x	x	x	x		x					x	x		x	
	Lacquering colours Mixture	x	x		x	x	x	x	x	x	x	x	x	x		x					x	x		x	
	White lacquer 9010	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x			x		x	x		x	
	White lacquer 9016	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x					x	x		x	
LEBOLIT / CPL	Maple (upright)	x											x			x	x				x	x		x	x
	Beech (upright)	x											x			x	x				x	x		x	x
	White ash (upright)	x											x			x					x	x		x	x
	Pearl white & Pearl grey	x											x			x					x	x		x	
	White 9010	x											x			x					x	x		x	x
	White 9016	x											x			x					x	x	x	x	x
	Silver grey	x											x			x	x				x	x		x	x
LEBOLIT / CPL PREMIUM	Oak raw effect (upright)	x											x			x	x				x	x		x	x
	Oak raw effect (cross)	x											x			x	x				x	x		x	
	Nordic Oak (upright)	x											x			x	x				x	x		x	x
	Nordic Oak (cross)	x											x			x	x				x	x		x	
	Oak knotty (upright)	x											x			x	x				x	x		x	x
	Oak knotty (cross)	x											x			x	x				x	x		x	
	Oak Winter grey (upright)	x											x			x	x				x	x		x	x
	Oak Vintage (upright)	x											x			x	x				x	x	x	x	x
	Oak Vintage (cross)	x											x			x	x				x	x		x	
	Aland Pine Polar (upright)	x											x			x	x				x	x	x	x	x
	Aland Pine Polar (cross)	x											x			x	x				x	x		x	
	Bog Oak (upright)	x											x			x	x				x	x		x	x
	Bog Oak (cross)	x											x			x	x				x	x		x	
LEBOLIT / CPL NATURE	Oak Anthracite (upright)	x											x			x	x				x	x		x	x
	Oak Anthracite (cross)	x											x			x	x				x	x		x	
	Sonoma Oak (upright)	x											x			x	x				x	x		x	x

Possible surfaces door designs

Plain	Custom-milled	Cottage	Finesse	Copenhagen	Classic	Country	Chello	Arto	Formelle	Linje	Luana	Luana Metal & Metaopt	Gap	Light	Lido, Lina, Lightline & Vito	Gropius**	Quirin	Elegance	Düsseldorf	Aalto Frame	STS	Sliding door-systems	Sliding door-system HT	Possible Surfaces	LEBOLIT / CPL NATURE	
x											x			x	x			x	x			x	x	Walnut (upright)		
x											x			x	x			x	x			x		Walnut (cross)		
x																			x				x			Oak Wallis (upright)
x																			x				x		Oak Wallis (cross)	
x																			x				x		Oak Tirol (upright)	
x																			x				x		Oak Tirol (cross)	
x											x			x	x	x	x	x	x				x		Can Hard Maple Natural (upright)	
x											x			x				x					x		Can Hard Maple Natural (cross)	
x											x			x	x			x					x		Beech Markant	
x											x			x	x	x	x	x					x		Beech Natural (upright)	
x											x			x				x					x		Beech Natural (cross)	
x											x			x	x	x		x					x		Core Beech (upright)	
x											x			x				x					x		Core Beech (cross)	
x											x			x	x	x	x	x					x		White Oak Natural (upright)	
x											x			x				x					x		White Oak Natural (cross)	
x											x			x	x	x		x					x		Knotty Oak (upright)	
x											x			x				x					x		Knotty Oak (cross)	
x											x			x	x			x					x		Limba	
x											x			x	x	x	x	x					x		Tiama	
x											x			x	x	x		x					x		Cherry (upright)	
x											x			x				x					x		Cherry (cross)	
x											x			x	x	x		x					x		American Walnut (upright)	
x											x			x				x					x		American Walnut (cross)	
x																							x		Oak	DECOR
x																							x		Buche	

**Gropius 3 not available in CPL (HPL)

Living Space Dream

Your LEBO Door

Door service means at LEBO, that we build your dream door for you. But above all, that we help you to find exactly the door that really fits you and your style... and that applies also for projects such as hotels, public facilities or other commercial buildings.



With the LEBO professionals, the new construction or renovation is a completely reliable and beautiful thing!

In particular, you benefit from the efficient cooperation between your LEBO dealer and our experienced LEBO team, whereby your LEBO dealer stays always your personal contact. Both together, we provide a carefree package that you can rely on.

We look forward to working with you to make your new living space come true.

The easiest way to new LEBO doors is via the exhibitions of our LEBO partners and professionals.

In the exhibitions you can touch different surfaces, check the different technical features and get a secure sense of the spatial dimensions and proportions your new doors should have.

Our professional partners show you the latest trends and timeless designs. Get inspired!

Your LEBO partner will also be happy to help you with the planning. They advise you on the spot, from the first sketch, the requirements and characteristics, which your doors should offer for your intention, from a correct measure up to the appropriate delivery and professional installation of your new LEBO doors.



Conception.
Product selection.
Installation.



For example:

LEBO has furnished the "Silva Peak Residences" – a set of apartments in the fabulous ski resort of Galtür in Austria with more than 31 door sets in Quirin Knotty Oak. We therefore created an alpine feel using both modern and traditional design elements.

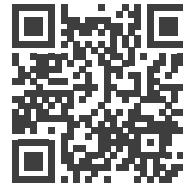
SILVA PEAK RESIDENCES



www.silvapeakresidences.de

Measurement

Made easily



All Measurement aids on our webpage:
www.lebo.de/en/service/downloads

Here you will find help with the measurement. Dimension Table according to DIN 18100. Measures of door leaf. Dimension table rebated door sets (all dimensions in mm).

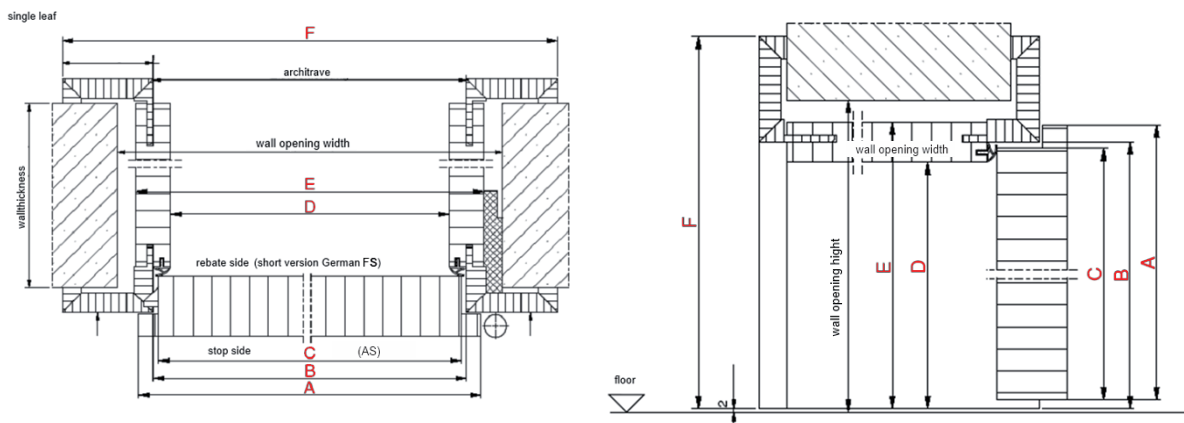
	Wall opening DIN 18100 (basic size)	Door leaf outer dimensions (two wings -10 mm)	Frame rebate	Door rebate	Clearance dimensions	Lining outer edge	retevement width						
							EE / RR / RE 60mm retevement width	RB 71mm retevement width	RRAD 72mm retevement width	RR80 80mm retevement width	RP07 75mm retevement width	RP09 65mm retevement width	RP 17 80mm retevement width
		A	B	C	D	E	F	F	F	F	F	F	F
Width single leaf	635	610	591	584	569	615	711	733	735	751	741	721	751
	760	735	716	709	694	740	836	858	860	876	866	846	876
	885	860	841	834	819	865	961	983	985	1001	991	971	1001
	1010	985	966	959	944	990	1086	1108	1110	1126	1116	1096	1126
	1135	1110	1091	1084	1069	1115	1211	1233	1235	1251	1241	1221	1251
1260	1235	1216	1209	1194	1240	1336	1358	1360	1376	1366	1346	1376	
Width double leaf	1260	2x610=1210	1191	1184	1169	1215	1311	1333	1335	1351	1341	1321	1351
	1510	2x735=1460	1441	1434	1419	1465	1561	1583	1585	1601	1591	1571	1601
	1760	2x860=1710	1691	1684	1669	1715	1811	1833	1835	1851	1841	1821	1851
	2010	2x985=1960	1941	1934	1919	1965	2061	2083	2085	2101	2091	2071	2101
Height	1880	1860	1856	1847	1845	1868	1916	1927	1928	1936	1931	1921	1936
	2005	1985	1981	1972	1970	1993	2041	2052	2053	2061	2056	2046	2061
	2130	2110	2106	2097	2095	2118	2166	2177	2178	2186	2181	2171	2186
	2255	2235	2231	2222	2220	2243	2291	2302	2303	2311	2306	2296	2311

+2mm floor clearance in height

When ordering double-leaf doors for steel frames and double-leaf frames for full-glass doors, please submit the "Frame rebate" B. The hinge pockets thickness is 13mm.

Wall thickness (in mm)	80	100	120	140	160	180	200	220	240	260	270	290	310	330
Wall thickness min.	78	98	118	138	158	178	198	218	238	258	268	288	308	328
Wall thickness max.	97	117	137	157	177	197	217	237	257	277	287	307	327	347

More knowledge and dimension tables for full-flush and flush-optic door sets in our Technical Manual on www.lebo.com.



RR / RE / EE / (with/without V-joint) / RR80 / RB04 / RRAD / RRA = -2 / +17 mm adjustment
 RP17 / RP07 / RP09 = -0 / +19 mm adjustment



Our Premium Partners

for your dream door



More on www.lebo.com

Have fun with your doors from LEBO.

Satisfied?

Let us know!

We are satisfied, if you are! And if you do not know how to deal with your newfound pleasure about your new LEBO doors, we also have a tip for you:

Tell your family and your friends about us or leave a rating or nice comment on Facebook, Instagram, etc.. We would greatly appreciate!

If you are not satisfied with us, we will work hard to make you smile again. Then please get in touch with your LEBO specialist dealer where you bought our doors and describe him your problem.



LEBOdoors

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With kind regards